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**Field Demonstration of the Performance of a
Geotube® Dewatering System to Reduce
Phosphorus and Other Substances from
Dairy Lagoon Effluent**

**Final Report
July 2006**

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**Funded by the Texas State Soil and Water Conservation Board
under CWA Section 319, EPA TSSWCB Project # 03-10**

**Partners: Texas AgriLife Extension Service (formerly Texas Cooperative Extension)
Texas Water Resources Institute
Ten Cate Nicolon – Miratech Division**

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Executive Summary

Two upper North Bosque River segments were designated as impaired in 1998 due to point source and nonpoint source (NPS) pollution of phosphorus (P) to these segments in the watershed. As a result, two Total Maximum Daily Loads (TMDLs) were applied which called for the reduction of annual loading and annual average soluble reactive P (SRP) concentrations by about 50%. This demonstration was conducted to evaluate the efficacy of a prospective new technology, the Geotube® dewatering system that may aid dairy farmers in reducing P from lagoon effluent to be applied to waste application fields and thus reducing NPS pollution.

In this Geotube® dewatering system, effluent is pumped from the dairy lagoon using a PTO-driven chopper pump into a PVC pipe with a series of elbows that facilitate thorough mixing of the chemical pretreatment. Alum and a polymer are added to the effluent agglomerate solids and precipitate P as it flows through the elbows to the Geotubes®. Two 14' x 50' geotextile fabric tubes were installed on a 6 millimeter impermeable polyethylene sheet next to a primarily dairy lagoon that received flushed manure. After the tubes were filled, they were allowed to dewater for a period of 6 months. Rainwater typically sheds off of the tubes and does not soak into the tubes. At the first two sampling events in March and April 2005, samples of the dairy lagoon effluent, the lagoon effluent after the addition of the chemical pre-treatment, and the effluent dewatering from the tubes were taken and flow rates into the tube were measured. At the last sampling event in October 2005, samples of residuals and depth of the dewatered residuals were taken from both tubes. Samples from the three events were analyzed for concentration of solids, nutrients, metals and pH.

Results showed that the Geotube® dewatering system performed very well in filtering solids from the dairy lagoon effluent, removing an average of 93.5% of the total solids between the two pumping and dewatering events of March and April. It was effective in removing nutrients and metals as well. The average percent reduction of SRP for the two events was very high at 85%. It should be noted that these findings were limited to the sampling of the tubes in March and April and the tubes continued to dewater for several months. Therefore, any changes in the concentration of the dewatering effluent, volatilizing solids and precipitating substances after the sampling events could not be accounted for.

A brief economic analysis of this dewatering system was furnished by the technology provider. Cost estimates for a long-term dewatering system were \$90,000 to treat 1.9 million gallons of dairy lagoon effluent containing 15+ years worth of nutrients and solids that settled to the bottom of the lagoon at a 2000 head lactating cow open-lot dairy. This estimate includes all capital and operating costs except removal of residual solids. Costs will vary depending on the size of the dairy and the length of time between lagoon treatments using Geotubes®.

Introduction

Water quality degradation due to phosphorus (P) contribution as a nonpoint source pollutant from effluent and manure applied to waste application fields (WAFs) is a major concern in the Bosque River watershed. Point source pollutants have also been identified as contributors to the problem in the Bosque River. In 1998 two upper North Bosque River segments were designated as impaired segments on the Texas Clean Water Act, Section 303(d) list (TNRCC, 2001). This designation was the result of nutrient loading and aquatic plant growth in those segments. The changes in the status of the Bosque River segments prompted the Texas Commission on Environmental Quality (TCEQ) to apply TMDLs for P to the designated segments. In December of 2002, the Texas Commission on Environmental Quality approved the implementation plan of these two TMDLs, and these plans were approved as well by the Texas State Soil and Water Conservation Board (TSSWCB) in January, 2003. These TMDLs call for a reduction of the annual loading and annual average SRP concentrations by about 50%.

The TCEQ has cited pollution from nonpoint source agricultural operations (by way of runoff) as the main source of contamination to water bodies. Reducing P from dairy effluent applied to WAFs is vital to protecting these water bodies.

Runoff from WAFs is not strictly regulated because they are regarded as a nonpoint source. Currently, a number of dairy operations in the watersheds are using best management practices (BMPs) to remove P and SRP from the wastewater. However, to meet the goals of these TMDLs, new, more effective and more efficient BMPs will need to be adopted by the dairies. One prospective BMP is the use of a Geotube[®] dewatering system, to remove P and other constituents from the effluent being stored and treated in dairy lagoons.

This report outlines the performance of a Geotube[®] dewatering system which was introduced for evaluation by the Miratech Division of Ten Cate Nicolon and General Chemical Corporation. This system uses a chemical pre-treatment to coagulate the solids from the lagoon effluent. The mixture is then pumped into two large geotextile filtration tubes situated on 6 millimeter impervious polyethylene sheeting. On the down slope end of each tube, a synthetic felt-like fabric was installed to prevent potential soil erosion from water leaving the tube. The synthetic fabric of the geotextile tube acts as a filter as the liquid is pumped into the tube and a high percentage of the solids are retained as the liquid weeps from the pores in the fabric (Worley, 2004). After the tubes are filled to a height of approximately 5' with the mixture (Fig. 2.b), the pumping of effluent ceases and they are left to dewater for 6 months. After dewatering, the residuals are disposed of off-site. The dewatering system comprised of two 14' X 50' tubes was set-up to treat the effluent from the primary lagoon of a 2000-head lactating cow open-lot dairy in the Leon River watershed (which is adjacent to the Bosque River watershed). Manure from the milking parlor at this dairy was flushed into the primary lagoon. Effluent from this lagoon was conveyed to a secondary lagoon where it was recycled for flushing the parlor and irrigating hay and cropland at the dairy operation.

Geotube[®] Dewatering System

For the sampling events on March 30, 2005 and April 6, 2005 the system's configuration was as follows (Figs. 1, 2.a, and 3):

- The lagoon was agitated using a PTO-driven chopper pump for a minimum of 2 hours prior to pumping a well mixed raw effluent to the tubes (Fig 3).
- Effluent from the lagoon was pumped at approximately 400 gpm into a 6" schedule 40 PVC pipe via a 6" reinforced vinyl fire hose. A total of 186,000 and 182,000 gallons of raw lagoon effluent was pumped into tube 1 and tube 2 for the two sampling events, respectively (volumes were estimated from the flow rate measurements).
- The pipe reduced from a 6" schedule 40 PVC to a 4" schedule 40 PVC.
- Alum and then a polymer were injected as a chemical pre-treatment into the pipe as the liquid flowed through a series of 90° elbows which served to mix the liquid with the pre-treatment (Fig 2a).
- The pipe then divides in two, one pipe going to tube one and the other pipe going to tube two, each filling their respective tubes with chemically treated effluent via a 4" reinforced vinyl fire hose.

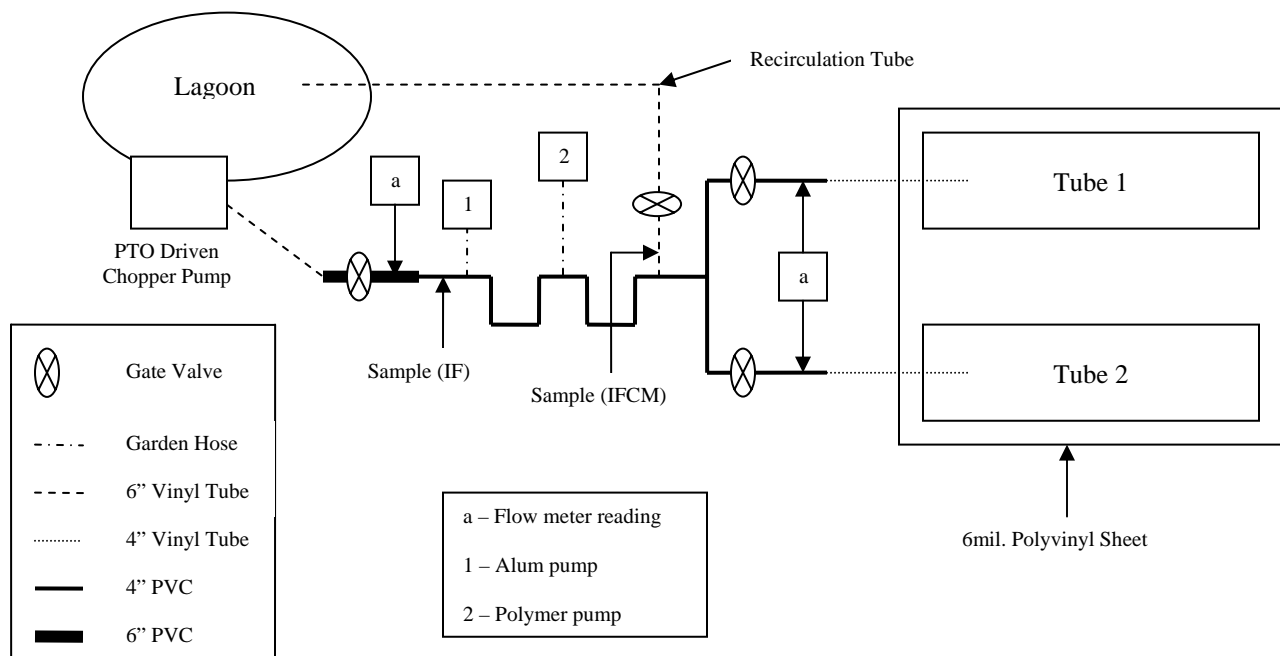


Fig. 1. Schematic of the Geotube[®] Dewatering System Components (not to scale)



Fig. 2.a. Geotube[®] System Configuration



Fig. 2.b. Geotubes[®] Filled to Approximately 5' in Height



Fig. 3. PTO Driven Chopper Pump in the Primary Lagoon

Methods

Sampling

Ten sets of 15 (250 mL) grab samples were taken at each of the sampling events of March 30 and April 6, 2005. However, on the second sampling event there was only enough effluent weeping from tube 2 to take two instead of three sets of effluent samples. Each set of 15 grab samples were mixed in the laboratory and analyzed as one composite sample. Additionally, four samples each from tubes 1 and 2 were randomly taken on October 3, after both tubes had dewatered for six months. These residual solids (RS) were taken from the entire profile after the tubes had dewatered (Figs. 4, 7, & 8). The sampling methods for influent, effluent, residual solids, and flow rates are as follows:

- Two sets of effluent from the lagoon being pumped into the system were taken from a port in the 4" PVC pipe. This was called influent (IF). (Fig. 1 & 5)
- Two sets of the liquid mixture were taken from a port in the 4" PVC pipe after the chemical pretreatment of lagoon effluent. This was called influent with chemical (IFCM). (Fig. 1)
- Six sets (three from tube 1 and three from tube 2) of effluent weeping from the tubes were taken by placing the bottles under the edge of the tube to catch the effluent (Fig. 6)
- Measurements of residual solids depth were taken at each of the four RS sampling locations in each tube as well as a depth measurement taken in the center of each tube (Fig. 4). Each sample was mixed thoroughly in a plastic bucket and a portion of this sample was put into a freezer bag
- Samples were put on ice and transported to the laboratory within a few hours of each sampling event for analysis of the following analytes: Total Solids (TS), Total Volatile Solids (TVS), Total Fixed Solids (TFS), Total Suspended Solids (TSS), Total Dissolved Solids (TDS), Soluble Reactive Phosphorus (SRP), Total Phosphorus (TP), Nitrate/Nitrite-Nitrogen (NNN), Total Kjeldahl Nitrogen (TKN), Potassium (K), Calcium (Ca), Magnesium (Mg), Sodium (Na), Manganese (Mn), Iron (Fe), and Copper (Cu). (Table 1)
- Flow rate measurements into tube 1 and tube 2 were made with a Greyline PDFM 4 Doppler flow meter at approximately half hour intervals for the duration of the system's operation (Fig. 1)

Table 1: Laboratory Analytical Methods

Parameter	Method	Equipment Used
Nitrite+Nitrate Nitrogen (NNN)	EPA 351.2	Perstorp® or Lachat® QuickChem Autoanalyzer
Total Kjeldahl Nitrogen (TKN)	EPA 353.2	Perstorp® or Lachat® QuickChem Autoanalyzer
Potassium (K)	EPA 200.7	Spectro ® ICP
Calcium (Ca)	EPA 200.7	Spectro ® ICP
Magnesium (Mg)	EPA 200.7	Spectro ® ICP
Sodium (Na)	EPA 200.7	Spectro ® ICP
Manganese (Mn)	EPA 200.7	Spectro ® ICP
Iron (Fe)	EPA 200.7	Spectro ® ICP
Copper (Cu)	EPA 200.7	Spectro ® ICP
Orthophosphate Phosphorus (SRP)	EPA 365.2	Beckman® DU 640 Spectrophotometer
Total Phosphorus (TP)	EPA 365.2,4	Perstorp® or Lachat® QuickChem Autoanalyzer
Total Suspended Solids (TSS)	EPA 160.2	Sartorius® AC210P or Mettler® AT261 analytical balance, oven
Total Solids (TS)	SM 2540C	Sartorius® AC210P or Mettler® AT261 analytical balance, oven
Volatile Solids (VS)	EPA 160.4	Sartorius® AC210P or Mettler® AT261 analytical balance, oven, muffle furnace
Potential Hydrogen (pH)	EPA 150.1	Accument® AB15 Plus pH meter
Conductivity (Cond.)	EPA 120.1	YSI® 3200 conductivity meter
Aluminum (Al)	EPA 200.7	Spectro ® ICP

* Concentrations of Total Dissolved Solids were found by subtracting the concentrations of Total Suspended Solids from Total Solids.

Calculations

- Once the raw data was received from the lab, concentrations of samples treated as solids (IF, IFCM, and RS) were converted from mg/kg dry to mg/L as-is using their respective percent total solids values for each sample.
- Averages and standard deviations of IF concentrations and IFCM concentrations were calculated for both sampling events.
- Pooled averages and standard deviations of EF concentrations using both tubes were calculated for both sampling events.
- Residual samples taken on October 3, were used to calculate pooled averages and standard deviations using concentrations from both tubes.
- Percent reductions for each week were calculated using the following equation:
 - $\{(IF_{avg}-EF_{avg})/(IF_{avg})\} * 100$

Where IFavg and EFavg are average concentrations of analytes in influent and effluent, respectively and calculated from all IF and EF composite samples analyzed for tubes 1 and 2.

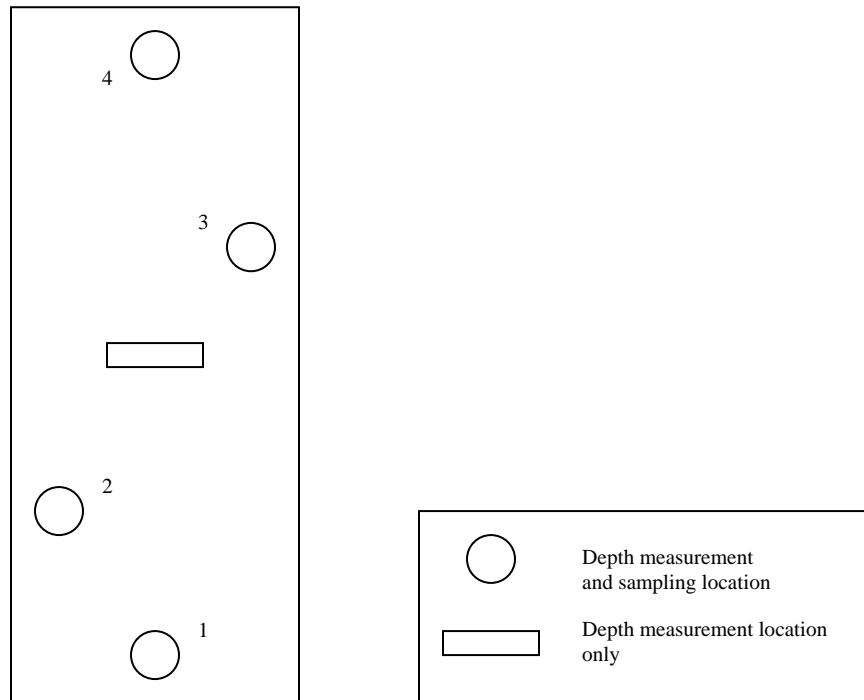


Fig. 4. Location of Residual Samples (RS) and Depth Measurements for Tubes 1 and 2



Fig. 5. Influent Being Sampled



Fig. 6. Effluent Being Sampled from a Dewatering Geotube®

Results

Tables 2, 3, and 4 show average concentrations and percent reductions (%RD) of solids, nutrients, and metals, respectively for data collected from the sampling events of March 30, April 6 and October 3, 2005. Concentrations of all analytes in the influent (IF) were similar for the two sampling events of March 30 and April 6 with small variations between events. This indicated that the chopper pump effectively mixed the effluent in the lagoon as it was pumped into the system for both events. However, average concentrations of solids, nutrients and metals in EF varied substantially from one sampling event to the other. Therefore, it is possible that amounts of these analytes in EF fluctuated as the tubes continued to dewater for 6 months after the second pumping event in April 6. Hence, the results should be considered a snapshot of the performance of this system at the time of the sampling events.

Despite the fact that average concentrations of analytes were not corrected for their respective amounts in IF, EF or RS (Tables 2-4), it was observed that all of the analytes, with the exception of SRP and sodium, had large increases in concentration from the levels in IF to the levels in RS. This indicates the Geotubes[®] were effectively functioning as filters, retaining much of the solids, nutrients, and metals as the liquid dewatered from the tubes.

The data in Tables 2-4 show concentrations of analytes averaged across samples collected and composited from both Geotubes[®].

Solids and pH

As shown in Table 2, TFS and TVS generally comprised the majority of the solids in IF. The IF had a TS content of about 6% for both tubes at either sampling event. The TVS concentrations in IF and IFCM contributed more than 50% of total solids but only a fraction of TVS was found in the dewatered liquid from both tubes. After 6 months of dewatering, TVS concentrations in the residual solids were lower than TFS. This was due to the loss of volatile solids in EF or emission of TVS as gas from the tubes to the atmosphere. A small increase in the concentrations was seen from IF to IFCM for only TS and TFS. This increase was expected due to the addition of solids from chemical pre-treatment. The concentration of TVS did not increase after the addition of the pre-treatment because none of the solids being added from alum and polymer were volatile. The high percent reduction for all solids on both sampling events (March 30 and April 6) and large percent increases in all residual solids (October 3) indicated that Geotubes[®] were effective as filters for the dairy lagoon effluent (IF). TVS had the highest percent reductions of all solids.

Overall, there was a slight change in the pH of lagoon effluent treated with alum and a polymer and pumped into the tubes. The lagoon effluent became slightly more neutral

from IF to EF and a decrease in pH was seen from IF to RS. These reductions in the pH were due to addition of alum (acidic) to the IF. Additionally, lower TS content in EF samples may have provided more accurate (less buffering) pH probe readings as compared to IF and RS samples with much higher TS.

Nutrients

SRP in IF was less than 15% of TP from both sampling events. Total P and K concentrations in IF were substantially lower than the TKN concentrations for both sampling events. The reduction of SRP from IF to IFCM as well as its reduced concentration from IF to RS was attributed to the addition of the positively charged aluminum in alum (added in the chemical pre-treatment) binding to the negatively charged OPO₄-P (SRP) rendering most of it insoluble. Table 3 shows that the system effectively removed very high percentages of SRP, TP, and TKN; however, K being highly soluble, remained in the tubes and less than 50% was removed in IF on both sampling events. The high percent reductions indicated that this system was effective in reducing SRP, TP, and TKN from the dairy lagoon effluent.

Metals

Although concentrations of Ca in the influent appear to be very large in comparison with the other analytes, its concentration is not atypical in the slurry of an average dairy lagoon (Barker et al. 2001). Very high percent reductions were seen for Ca, Mn, Fe, and Cu. For some of the EF samples, concentrations of Cu in the effluent were below the laboratory instrumentation detection limits. It is apparent from the low percent reductions that this system was not effective in reducing Na from the dairy lagoon effluent (IF). For all other metals, the Geotubes[®] functioned as an effective filter.

Conductivity

Average values of conductivity found in EF of both tubes were 5347 $\mu\text{S}/\text{cm}$ (± 140) and 6300 $\mu\text{S}/\text{cm}$ (± 806) for March 30 and April 6 sampling events, respectively. According to Barker et al. (2001), the average conductivity for anaerobic dairy lagoon liquid (supernatant) in North Carolina was 3738 $\mu\text{S}/\text{cm}$ (± 939). Dairy lagoon slurry samples (composite samples from top of the liquid level to top of the dense sludge at the bottom) in Texas by Mukhtar et al. (2004) showed that average conductivity was 7324 $\mu\text{S}/\text{cm}$ (± 2931). The EF concentrations of most metals (minerals) from both tubes were lower than IF or RS concentrations resulting in lower conductivity than the average from lagoon supernatant (Barker et al., 2001) or slurry (Mukhtar et al., 2004).

Mass Balance

The mass of dairy lagoon effluent pumped into the tubes for both sampling events was determined by first calculating the volume of the effluent from the flow meter measurements taken at each event. The average specific gravity (found from the samples sent to the lab) of the influent samples was used to find the density of influent (948 kg/m³). From the density and volumes found, the mass of dairy lagoon effluent pumped into the system for both tubes on both sampling events were found. The mass of residual solids was determined by estimating the volume of the solids remaining in the tubes from length, width and height measurements taken on the October 3 sampling event (Fig 4). The RS samples were not analyzed for specific gravity, so density could not be found empirically. In the Worley et al. (2004) study, it was found that the density of the influent and the density of the residual solids in the Geotube[®] only differed by 4 kg/m³, so for our analysis we used the influent density (948 kg/m³) to calculate the mass of the solids remaining in the tubes. The mass of the effluent from each tube was found by subtracting the mass of the residuals from the mass of the influent pumped into each tube. The total (tube 1 + tube 2) masses of IF, RS and EF were subsequently used to determine the masses of each analyte they contained (Table 6). Separation efficiencies (eq. 1), mass balance (eq. 2) and mass balance error (eq. 3) were then calculated (Table 6):

$$\text{Eq. 1: } S.E. = [(IF_m - EF_m) / IF_m] * 100$$

$$\text{Eq. 2: } M.B. = IF_m - EF_m - RS_m$$

$$\text{Eq. 3: } M.B.E. = (M.B. / IF) * 100$$

$$\text{Where } IF_m = (IF_{m \text{ t1+t2, March 30}} + IF_{m \text{ t1+t2, April 6}})$$

$$EF_m = (EF_{m \text{ t1+t2, March 30}} + EF_{m \text{ t1+t2, April 6}})$$

$$RS_m = (RST1_m + RST2_m, \text{October 3})$$

The data for average mass of all solids, nutrients and metals in IF, EF, and RS of Tubes 1 and 2 and S.E., M.B., and M.B.E are presented in Table 6.

Table 2: Average Concentration (s.d.) and Percent Reductions (% Rd) of Solids and pH

	30-Mar (mg/L)				6-Apr (mg/L)				3-Oct (mg/kg as-is)			
	TS	TVS	TFS	pH	TS	TVS	TFS	pH	TS	TVS	TFS	pH
IF (s.d.)	6.01 ± 0.03	3.45 ± 0.21	2.71 ± 0.03	7.85 ± 0.13	6.08 ± 0.05	3.23 ± 0.06	2.86 ± 0.01	7.52 ± 0.01				
IFCM (s.d.)	6.87 ± 0.30	3.38 ± 0.12	3.34 ± 0.21	7.65 ± 0.04	6.64 ± 0.63	3.23 ± 0.01	2.91 ± 0.07	7.38 ± 0.30				
EF (s.d.)	0.36 ± 0.36	0.08 ± 0.08	0.28 ± 0.28	7.18 ± 0.18	0.45 ± 0.10	0.10 ± 0.02	0.34 ± 0.09	7.39 ± 0.17				
RS (s.d.)									26.7 ± 1.4	11.8 ± 0.6	14.9 ± 0.9	7.3 ± 0.3
% Rd	94	98	90	8	93	97	88	2				

Table 3: Average Concentrations and Percent Reductions (% Rd) of Nutrients

	30-Mar (mg/L as-is)				6-Apr (mg/L as-is)				3-Oct (mg/kg as-is)			
	SRP	TP	TKN	K	SRP	TP	TKN	K	SRP	TP	TKN	K
IF (s.d.)	41.7 ± 4.2	337 ± 4.8	2031 ± 9.6	560 ± 31	43.4 ± 3.7	333 ± 13	1992 ± 130	603 ± 2.0				
IFCM (s.d.)	18.3 ± 2.7	326 ± 11	2094 ± 102	592 ± 17	23.2 ± 27.7	317 ± 0.98	1899 ± 11	557 ± 23				
EF (s.d.)	4.9 ± 1.6	10 ± 4.7	308 ± 16	295 ± 5.6	8.4 ± 3.0	14 ± 5.0	337 ± 7.8	372 ± 64				
RS (s.d.)									4.1 ± 1.1	2469 ± 109	5232 ± 356	1219 ± 135
% Rd	88	97	85	47	81	96	83	38				

Table 4: Average Concentrations and Percent Reduction (% Rd) of Metals

30-Mar (mg/L as-is)

	Ca	Mg	Na	Mn	Fe	Cu
IF (s.d.)	3261 ± 88	384 ± 7.1	200 ± 2.5	21 ± 0.52	184 ± 8.5	6.03 ± 0.11
IFCM (s.d.)	3754 ± 98	430 ± 2.8	197 ± 11	23 ± 0.32	246 ± 18	6.29 ± 0.49
EF (s.d.)	301 ± 49	132 ± 2.0	143 ± 6.8	1.40 ± 0.32	1.9 ± 1.7	0.03 ± 0.06
% Rd	91	66	29	93	99	99

6-Apr (mg/L as-is)

	Ca	Mg	Na	Mn	Fe	Cu
	3466 ± 15	410 ± 1.2	210 ± 8.2	22 ± 0.17	217 ± 9.5	5.73 ± 0.10
	3304 ± 107	382 ± 13	206 ± 2.2	20 ± 0.69	179 ± 7.9	5.42 ± 0.26
	282 ± 34	191 ± 48	222 ± 53	0.99 ± 0.21	0.66 ± 0.23	0.01 ± 0.01
	92	54	-5	95	99	99

3-Oct (mg/kg as-is)

	Ca	Mg	Na	Mn	Fe	Cu
RS (s.d.)	16532 ± 1986	1346 ± 123	298 ± 31	81 ± 8.9	1118 ± 122	33 ± 3.1

Table 5: Average Conductivity

	30-Mar (µS/cm)	6-Apr (µS/cm)
	Cond.	Cond.
EF (s.d.)	5347 ±140	6300 ±806

Table 6: Average Mass of Solids, Nutrients and Metals from IF, EF and RS of Tubes 1 and 2, and Separation Efficiencies (S.E), Mass Balance (M.B.), and Mass Balance Error (M.B.E.).

Parameter		Solids (kg)		Nutrients (kg)			
		TS	TFS	SRP	TP	TKN	K
3-Mar	IF (s.d.)	13737 ± 64	6194 ± 16	9.5 ± 0.96	77.1 ± 1.1	464 ± 2.2	128 ± 7.1
6-Apr	IF (s.d.)	2845 ± 23	1337 ± 3.3	2.03 ± 0.17	15.6 ± 0.6	93 ± 6.1	28.2 ± 0.09
3-Oct	RST1 (s.d.)	5003 ± 82	2784 ± 93	0.075 ± 0.02	23.67 ± 1.3	96.46 ± 2.2	21.58 ± 1.1
3-Oct	RST2 (s.d.)	4870 ± 193	2726 ± 106	0.077 ± 0.03	23.62 ± 1.8	96.90 ± 4.1	23.37 ± 1.2
	EFT1 (s.d.)	475.5 ± 149	379.7 ± 115	0.56 ± 0.23	1.14 ± 0.23	41.64 ± 2.2	42.26 ± 9.96
	EFT2 (s.d.)	399.9 ± 48	302.7 ± 33	0.81 ± 0.44	1.76 ± 0.68	41.52 ± 2.6	39.26 ± 2.1
	S.E. (%)	94.7	90.9	88.2	96.9	85.1	47.8
	M.B.	5833	1338	10.1	42.5	281.1	29.8
	M.B.E.	35.2	17.8	86.9	45.9	50.4	19.1

Table 6: Continued

Parameter		Metals (kg)					
		Ca	Mg	Na	Mn	Fe	Cu
3-Mar	IF (s.d.)	745 ± 20.0	87.7 ± 1.6	45.6 ± 0.56	4.71 ± 0.12	42.0 ± 1.9	1.38 ± 0.02
6-Apr	IF (s.d.)	162 ± 0.71	19.2 ± 0.06	9.9 ± 0.38	1.02 ± 0.01	10.2 ± 0.44	0.27 ± 0.004
3-Oct	RST1 (s.d.)	309.65 ± 53.8	24.61 ± 2.0	5.29 ± 0.4	1.46 ± 0.2	19.94 ± 1.4	0.60 ± 0.04
3-Oct	RST2 (s.d.)	301.80 ± 11.2	25.11 ± 1.3	5.69 ± 0.06	1.52 ± 0.09	21.31 ± 1.2	0.63 ± 0.01
	EFT1 (s.d.)	36.84 ± 3.2	19.51 ± 7.1	21.09 ± 9.1	0.165 ± 0.03	0.10 ± 0.03	0.0004 ± 0.0
	EFT2 (s.d.)	42.98 ± 6.6	18.07 ± 0.85	19.81 ± 2.1	0.20 ± 0.05	0.30 ± 0.19	0.006 ± 0.01
	S.E. (%)	91.2	64.9	26.3	93.7	99.2	99.6
	M.B.	216.3	19.6	3.6	2.4	10.5	0.4
	M.B.E.	23.8	18.4	6.5	41.8	20.2	25.3

Separation efficiencies found for all of the analytes are similar to the values for percent reductions shown in Tables 2-4 and Fig. 9. Separation efficiency for the solids was very high; this in conjunction with the high percent reductions observed for these solids indicates that the Geotube[®] dewatering system was effective in separating solids from the dairy lagoon effluent (IF). Overall, high separation efficiencies indicate that the Geotubes[®] were successful in reducing most nutrients and metals in EF.

The M.B.E.s were generally reasonable considering this system was observed under field conditions. The analytes large M.B.E.s were those which could change form such as SRP (and other nutrients) and TS which includes volatile solids that would be lost between IF and either EF or RS. M.B.E.s were generally lower for stable analytes such as metals and TFS.

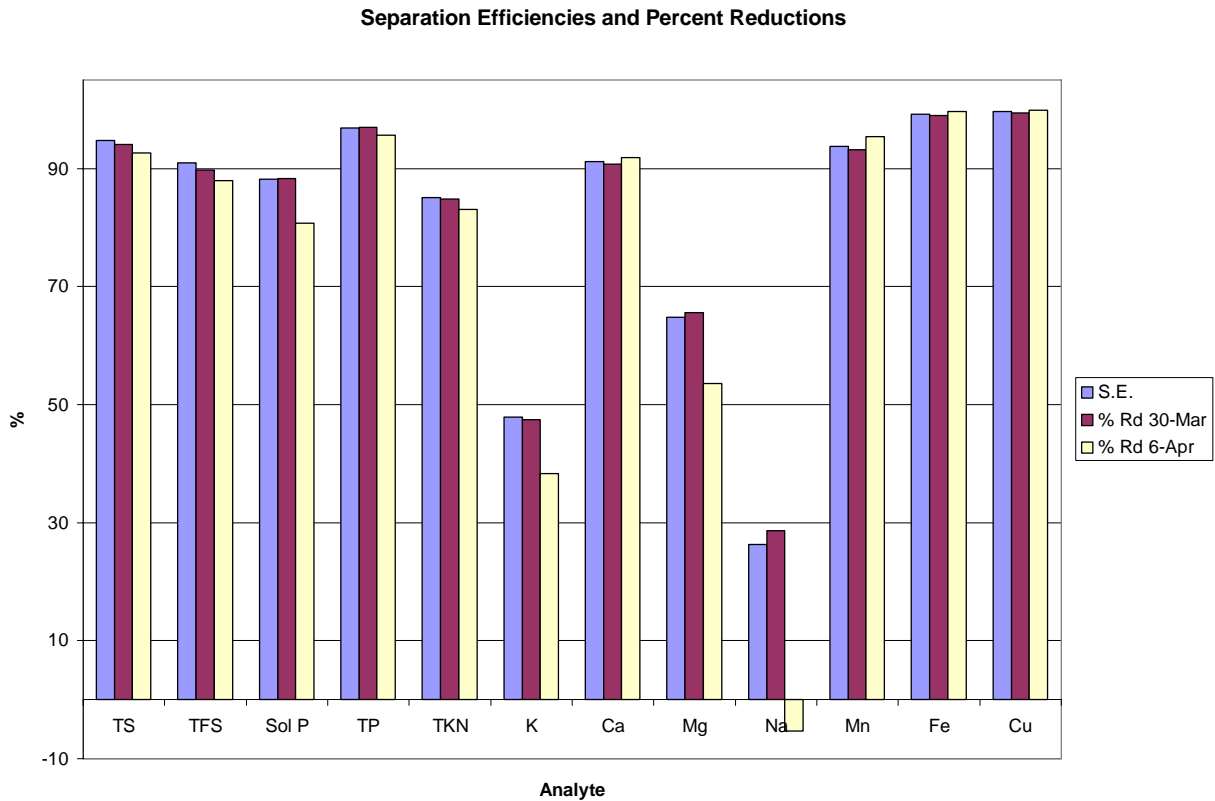


Fig. 9. Comparison of Separation Efficiencies and the Percent Reductions for Each Sampling Event.

Economics

Economic information for this Geotube[®] Dewatering was furnished by Ed Puck from EnviroWaste, who was present at some of the sampling events and represented the technology provider.

It was estimated that ten 45' x 232' Geotubes[®] will be used in conjunction with 15,000 gallons of alum and 600 gallons of Cytec #1883 or Cytec #4512 polymer to treat an estimated 1.9 million gallons of effluent from this lagoon. The size of the system will be dairy specific depending on the number of cows and the average amount of water entering the lagoon. Estimated costs would be about \$90,000 to dewater and contain 15+ year old nutrients in the Geotubes[®] from the retention lagoon. If consideration were allowed for costs per year (cost to remove 15 years worth of sludge and nutrients) for a 2,000 head dairy operation, the real costs amount to about \$6,000 per year, or \$3 per cow per year! When calculated on a cost per gallon basis, the method of treatment was estimated to cost about \$0.047 per gallon (about \$47 per 1,000 of treated effluent).

In comparison with conventional lagoon sludge treatment methods, this technology is slightly higher. In 2000, the Environmental Review Commission of the North Carolina General Assembly estimated that using conventional technologies costs between \$5 and \$32 per 1,000 gallons of treated effluent depending on the type of treatment process employed. Under the same scenario as the Geotube[®] test (2,000 cow dairy and 15 years of nutrients accumulation), conventional treatment would cost between \$0.32 and \$2.03 per cow while the Geotube[®] would cost \$3.

Conclusion

Due to the designation of the two upper North Bosque River segments as impaired from nonpoint source (NPS) pollution of P in the watershed, action must be taken towards the reduction of P from sources such as dairy lagoon effluent applied to the WAFs. The BMPs currently in use are not sufficient to bring about the needed reductions; therefore, many prospective new technologies are being researched. The results from the three sampling events showed that the Geotube[®] dewatering system was highly effective in reducing P from dairy lagoon effluent. The average separation efficiency for SRP and TP were 88% and 97% respectively, which is well above the goal of 50% reduction set by the TMDLs. This system was also successful in filtering TS from the lagoon effluent with 95% separation efficiency.

Considering the effectiveness of P removal by the Geotubes[®], proper application of effluent from the tube should not contribute to increased P runoff from WAFs. Waters must be applied according to permits or water quality management plans in order to

reduce P runoff. If irrigation occurs on un-permitted fields or is applied higher than the recommended rate, increases in P runoff could occur.

Although this system was successful with respect to the removal of P, solids, and other constituents in the raw lagoon effluent, this was not an optimized system. This system was not considered optimized because the technology provider had difficulty in determining the appropriate quantities of alum and polymer for pretreatment of raw effluent. Maintaining a constant flow rate was also an issue because gate valves were used to control flow. Solids in the lagoon clogged the valves over time, steadily reducing the flow of effluent to the tubes. As a result, the valves had to be frequently opened completely, and then readjusted for the desired flow rate.

This system was effective in removing P and other constituents from the dairy lagoon effluent; however, it must be optimized to be implemented as a best management practice for animal waste pollution control. Findings from this study will be condensed into fact sheets that highlight information about how the system operates, installation and operation economics, and its effectiveness to remove P and other materials. The final report and fact sheets will be presented to dairy producers, County Extension agents, the advisory committee, and anyone else interested in the projects in an effort to educate them so they can make an informed decision about using this technology.

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Appendix I

Raw Data: Concentrations of analytes for samples treated as liquid

Table I.1: Concentrations of Nutrients, Solids, and pH for the Sampling Event on 3/30/05

Site ID	Date	OPO4P mg/L	NO23N mg/L	TP mg/L	TKN mg/L	TSS mg/L	Total Solids mg/L	Total Vol. Solids mg/L	mg/L Fixed Solids	TDS mg/L	pH
EF1T1	3/30/2005	2.33	0.05	8.46	306	450	3420	700	2720	2970	7.2
EF2T1	3/30/2005	4.46	<0.04	6.67	304	80	3270	531	2740	3190	7.18
EF3T1	3/30/2005	4.6	0.055	9.24	315	208	3130	718	2410	2920	7.16
EF1T2	3/30/2005	1.84	<0.04	4.62	281	184	3740	618	3120	3560	6.87
EF1T2	3/30/2005	5.71	0.084	17.5	329	1520	4490	1340	3150	2960	7.27
EF3T2	3/30/2005	7.31	0.081	13.5	310	427	3310	783	2530	2880	7.42

Table I.2: Conductivity and Concentrations of Metals for the Sampling Event on 3/30/05

Site ID	Date	Spec. Cond Umoh/cm	K mg/L	Ca mg/L	Mg mg/L	Na mg/L	Mn mg/L	Fe mg/L	Cu mg/L
EF1T1	3/30/2005	5280	292	est 284	133	est 130	1.38	1.09	<0.003
EF2T1	3/30/2005	5510	295	est 298	132	est 141	1.42	0.617	<0.003
EF3T1	3/30/2005	5250	302	est 238	130	est 148	1.01	0.73	<0.003
EF1T2	3/30/2005	5540	279	est 357	138	est 136	1.83	1.34	<0.003
EF1T2	3/30/2005	5280	289	est 378	134	est 144	1.87	5	0.141
EF3T2	3/30/2005	5220	301	est 272	129	est 149	1.1	1.26	<0.003

Table I.3: Concentrations of Nutrients, Solids, and pH for the Sampling Event on 4/6/05

Site ID	Date	OPO4P mg/L	NO23N mg/L	TP mg/L	TKN mg/L	TSS mg/L	Total Solids mg/L	Total Vol. Solids mg/L	mg/L Fixed Solids	TDS mg/L	pH
EF1T1	4/6/2005	5.3	0.126	9.34	328	217	4230	882	3350	4010	7.12
EF2T1	4/6/2005	6.44	0.875	10.9	346	88	5950	1260	4690	5860	7.42
EF3T1	4/6/2005	7.14	0.517	11.5	335	60	4970	1050	3920	4910	7.52
EF1T2	4/6/2005	12	0.116	20.4	341	314	3620	1000	2610	3310	7.43
EF2T2	4/6/2005	11.1	0.065	19.5	337	202	3490	931	2560	3290	7.48

Table I.4: Conductivity and Concentrations of Metals for the Sampling Event on 4/6/05

Site ID	Date	Spec. Cond Umoh/cm	K mg/L	Ca mg/L	Mg mg/L	Na mg/L	Mn mg/L	Fe mg/L	Cu mg/L
EF1T1	4/6/2005	6070	378	est 287	185	est 203	1.34	0.721	<0.003
EF2T1	4/6/2005	7420	469	est 306	est 257	est ~300	0.966	0.51	<0.003
EF3T1	4/6/2005	6830	420	est 292	218	est 249	0.941	0.353	<0.003
EF1T2	4/6/2005	5620	318	est 223	143	est 172	0.797	0.948	0.023
EF2T2	4/6/2005	5560	326	est 301	150	est 184	0.912	0.76	<0.003

Appendix II
Raw Data: Residual solids

Table II.1: Concentrations of Nutrients, Solids, and pH for the Sampling Event on 10/3/05

Sample ID	Site	Extractable NO ₂ +3N SSSA 38-1148 mg/L	Soluble Phosphorus SSSA 32-891 mg/L	Total Phosphorus EPA 365.4 mod mg/L	Total Kjeldahl Nitrogen EPA 351.2 mod mg/L	Total Volatile Solids (%) SM2540E mg/L	Total Fixed Solids (%) SM2540E mg/L	Percent Solids SM2540B mg/L	pH EPA 9045C mg/L
RS1T1	10/3/2005	729	18.0	4660	18900	11.6	14.0	25.6	7.12
RS2T1	10/3/2005	426	17.1	4520	20200	11.3	13.7	25.0	7.91
RS3T1	10/3/2005	717	10.6	4750	19300	11.4	14.6	26.0	7.24
RS4T1	10/3/2005	1620	14.7	5000	18800	11.1	14.7	25.8	7.13
RS1T2	10/3/2005	716	15.5	5190	20000	12.9	15.9	28.8	7.01
RS2T2	10/3/2005	977	8.64	4830	20300	11.6	14.9	26.5	7.12
RS3T2	10/3/2005	679	19.4	4720	19900	12.4	16.2	28.6	7.13
RS4T2	10/3/2005	537	19.2	4650	19400	12.0	15.2	27.2	7.63

Table II.2: Concentrations of Metals for the Sampling Event on 10/3/05

Sample ID	Site	Potassium EPA200.7 6010B mg/L	Calcium EPA200.7 6010B mg/L	Magnesium EPA200.7 6010B mg/L	Sodium EPA200.7 6010B mg/L	Manganese EPA200.7 6010B mg/L	Iron EPA200.7 6010B mg/L	Copper EPA200.7 6010B mg/L	Aluminum EPA200.7 6010B mg/L
RS1T1	10/3/2005	4390	56500	4720	1040	317	4260	126	6500
RS2T1	10/3/2005	4620	54700	4840	1190	291	3940	117	5870
RS3T1	10/3/2005	4300	59400	4640	1030	309	4100	126	6470
RS4T1	10/3/2005	3970	76900	5490	977	249	3650	109	5810
RS1T2	10/3/2005	4880	59700	5110	1130	320	4520	125	7860
RS2T2	10/3/2005	4960	61900	5130	1220	302	4490	132	8330
RS3T2	10/3/2005	4780	62800	5290	1150	298	4320	127	6720
RS4T2	10/3/2005	4580	63600	5090	1180	328	4170	131	5590

