QUALITY ASSESSMENT OF FEEDER CATTLE AND PROCESSES BASED ON

AVAILABLE BACKGROUND INFORMATION

A Dissertation

by

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ABSTRACT

The 2011 National Feeder Cattle Audit evaluated 42,704 cattle in 260 lots from 12 Texas and five Nebraska feedyards to determine BQA adherence, the effects prior management and transportation practices had on feedyard performance and health, and established industry benchmark data so that future advancements and improvements in beef quality related areas can be monitored. This study suggested most feedyard managers and some cow-calf producers and stocker operators have implemented Beef Quality Assurance plans into their respective operations. Survey data documents that the many stakeholders in the beef cattle industry have followed BQA guidelines in an effort to improve the quality and safety of beef being produced. The lots of cattle traveled an average distance of 468 miles from their origin to the feedyard and spent an average of 185.7 days on feed. The majority of the lots were from a single-source origin. Of the cattle where feedlot performance data was available, they gained an average of 3.2 lb/day and converted at 6.2:1.

Across all lots, the average animal cost per day was \$3.30. Cattle in the feedyard appeared healthy with a 1.7% average death loss and 19.6% average morbidity rate. Processing costs averaged \$14.47 per animal, and medicine costs were \$5.22 per animal in the lot. The majority of lots had lot tags present in their ear (98.8%), were branded with at least one hide brand (64.3%) and were polled (79.8%). The cattle had primarily a solid hide color (70.7%) and were black (49.6%). Lots appeared uniform with 82.9% being termed slightly to extremely uniform and only 17.1% of the evaluated lots being assessed as slightly to extremely variable. Cattle that traveled further distances to the feedyard had higher processing costs, but in turn did not have differences in medicine costs through the finishing period. It appears the industry will need more communication across the different segments to

ii

ensure a sustainable future. Continuing to track cattle origin and what management practices have been done will be important so that cattle can be received with the appropriate processing protocol. Across-segment collaboration and communication provides economic opportunities for beef cattle producers.

TABLE OF CONTENTS

ABSTRACT	ii
TABLE OF CONTENTS	iv
LIST OF TABLES	v
INTRODUCTION	1
LITERATURE REVIEW	
Impacts of health on feedyard performance Effects of transportation on health Impacts of health on carcass traits Value of preconditioning programs	
MATERIALS AND METHODS	21
RESULTS	
Feedyard manager surveys. Receiving protocols for calves. Cattle supplier surveys. Individual lot information.	
SUMMARY	47
LITERATURE CITED	55
APPENDIX	62

LIST OF TABLES

TABLE	age
1. Results of the BQA Feedyard Manager Survey (n = 16) regarding production practices and BQA oriented practices (percentages)	26
2. Frequency distribution (%) of nutritionist and veterinarian feedyard visits (n = 16)	27
3. Percentages of cattle that were received from certain marketing avenues (n = 16)	27
4. Results of BQA Feedyard Manager Survey for percentage of slaughter cattle sold in various marketing strategies and alternative programs (n = 16)2	28
5. Results from the BQA Feedyard Manager Survey for percentage of feedyards that utilize certain marketing categories to market their slaughter cattle ($n = 16$)2	29
6. Frequency of animal health products and implant strategies administered to incoming lots of cattle (n = 254)	31
7. Ranch direct source – Processing management practices and BQA principles (n = 34)	32
 Order Buyers and Market Auctions cattle supplier survey information – Processing management practices and BQA principles (n = 14)	34
9. Stocker calf supplier survey information – Processing management practices and BQA principles (n = 24)	35
10. Means for total animal number per lot, days on feed in the feedyard, and distance traveled from supplier to the feedyard (n = 254)	36
11. Frequency distribution and percentage of lots for single versus multiple sources and by state and country (n = 254).	38
12. Means for selected feedyard performance traits on a lot basis from closeout sheets	39
13. Means for death loss and treatment costs4	40
14. Frequency of feedyard tags, ranch tags and brands on cattle in the selected lots observed during the visual assessment (n = 254)4	40

Table

Page

15. Lot uniformity measures for finishing cattle (percentages based on a scale 0%-100%. ¹) (n = 254)	41
16. Frequency distribution for lots of cattle for uniformity in 25% categories (n = 254)	42
17. Percentage for color patterns, hide color and horns/scurs of calves visually observed by researchers (n = 254)	43
 Average health costs associated with each feedyard among lots surveyed (n = 192). 	44
19. Correlation coefficients between health, distance traveled, uniformity and feedlot performance.	46

INTRODUCTION

The beef cattle industry comprises a large portion of U.S. animal agriculture. There are several sectors that make up the United States beef cattle industry including cow-calf, stocker, feedlot and packer. Each sector plays a vital role in the production of safe and wholesome beef products. It is important for each sector to realize how it affects the others and how management practices in each can have a direct impact on the quality of beef products being produced. For beef to remain competitive with the other protein sources of meat, it is imperative for beef producers to understand what can be done to ensure the consistency and quality of beef. Roeber and Umberger (2002) explained that a higher percentage of fed cattle were beginning to be marketed through some type of value-based pricing system. Additionally, they explained how the move to a value-based pricing system has increased the need for "information sharing" across industry segments. They also stated how feedlot operators have become increasingly interested in management practices that enhance the value of beef carcasses, while at the same time maintaining feed efficiency and reducing cost of gain.

To investigate the factors that influence quality beef, the first National Beef Quality Audit (NBQA) was conducted in 1991. It was recommended in the 1991 audit to conduct these audits every 4 to 5 years so that producers could be aware of the current changes in the industry (Smith et al., 1992). Four more National Beef Quality Audits have been completed since 1991, and the results of these audits have been some of the most highly cited work in animal science literature. The audits were effective in evaluating live animal and carcass characteristics based on face to face interviews with users of cattle and beef and on in-plant data collected by the collaborators. In each audit researchers evaluated the characteristics of

cattle from the fed-beef industry as presented to U.S. packinghouses and conducted interviews with key leaders in the beef industry to identify production oriented quality issues for cattle and beef. In the audits, personnel quantified the incidence of injection site blemishes, evaluated carcass grades, and determined the incidence of dark cutters, brands, bruises and offal condemnations in addition to several other items. This information has been helpful in identifying practices that potentially compromise the quality and value of beef cattle. From the interviews conducted with the audits, the reported top five quality concerns were:

- Lack of Mandatory Traceability, ID System & NAIS Compliance
- Product Inconsistency
- Food Safety: Pathogens/EHEC/Salmonella/Listeria monocytogenes
- Growing Concern about Humane Handling/Animal Welfare/Environment
- Inadequate Tenderness/Palatability/USDA Quality Grade

From the information obtained in these audits several goals were put forth to reduce or mitigate the quality challenges facing the beef cattle industry. These included:

- Clarify beef market signals that encourage production of cattle, carcasses and cuts that conform to industry targets.
- Foster communication and understanding among industry groups and segments of the beef supply chain.
- Move expeditiously toward source and age verification to build supply lines of cattle to fit domestic and export markets.
- Minimize production of excess fat.
- Strive for uniformity/consistency in cattle production.
 More recently the latest audit conducted in 2011 found that meeting or exceeding

customer expectations depends on providing value in two major categories – product integrity and eating satisfaction. The audit explained how important a transparent system of

information flowing from the ranch to the consumer is to assuring clear communication that enhances trust and value throughout the beef production chain.

One critique of the NBQA has been that data collected at the packing plant sector was too far removed from the cow-calf and stocker sectors of the industry. It was then suggested that a feeder cattle audit be conducted to take an in depth look at how management practices at the cow-calf and stocker levels might impact health, feedlot performance and carcass quality and composition. The factors in live cattle that have been documented or suggested to affect health, performance and carcass value are discussed in the literature review.

LITERATURE REVIEW

Impacts of health on feedyard performance

Researchers have explored what management practices are effective in promoting quality and consistent beef carcass production. Some of the most cited research involving management practices and their effect on beef cattle value was the Texas Ranch to Rail program. The ranch to rail program was conducted from 1992-2001. The Texas A&M Ranch to Rail program allowed producers to place their calves on feed in a feedyard in order to learn more about their calf crop and the factors that influence value beyond the weaned calf phase of beef production (McNeill, 1993). The same report explained the program provided a format for information exchange between the cow-calf, feeder and packer segments of the industry. This is even more critical today because of the competition from the other protein-source industries. One challenge the beef industry has continued to face deals with collaboration across the different segments, and programs like this have increased the cross-industry considerations and communication. The 1993-1994 Ranch to Rail report explained how the program created an opportunity for producers to determine how their calf crop fits industry targets for feedyard performance and carcass quality. It provided the information needed to determine if changes in genetics and/or management factors were warranted in order to be competitive in beef production. One of the key results of the Ranch to Rail data was the importance of health on feedyard performance, carcass characteristics and overall profitability to a beef cattle producer. In the 1992-1993 program, healthy cattle earned a \$176.38 per animal profit, while sick cattle lost \$85.18 per animal. That resulted in a difference of \$261.56 net return between healthy versus sick cattle. The reason behind this difference in profitability was attributed to not only differences in medicine costs, but also

feedlot performance and carcass characteristics. Healthy cattle had a 0.5% death loss, gained 1.3 kg/d, had \$0.00 in medicine costs and graded 40% USDA Choice. Sick calves from the 1992-1993 program had a 2.9% death loss, gained 1.2 kg/d, incurred \$27.36 in medicine costs and graded 28% USDA Choice. The difference in cost of gain between the two groups was substantial, with healthy cattle costing \$50.36/cwt. while sick cattle cost \$59.67/cwt. Similar results were reported in the 1993-1994 Ranch to Rail Report, but the margin between sick and healthy cattle was even greater than the previous year. Healthy cattle, compared to sick calves had a much lower death loss rate (0.8% vs. 2.2%), gained more per day (1.32 vs.)1.18), and had an average of \$88.55 more favorable net return. Steers that got sick not only averaged \$37.90 more in medicine costs, but there was \$50.65 in lost value due to reduced efficiency, lowered gain and reduced sale value. Researchers noticed improvements in the 1994-1995 program and explained how medicine costs were much lower than previous years. They explained this was largely due to improved vaccinations and weaning management practices at the ranches prior to shipment. During this study, healthy cattle still returned \$49.55 more than sick cattle, but differences in performance, cost of gain and medicine costs were reduced. Also, in the 1994-1995 Ranch to Rail program, fewer sick steers died and sick steers responded to treatment quicker and thus required less medicine when compared to previous Ranch to Rail program years. Contrary to that, during the 2000-2001 program, sick steers experienced a 6.9% death loss (McNeill et al., 2003). It was apparent that cow-calf producers had begun to implement backgrounding and preconditioning programs at the ranch prior to shipping. Over years following the 1994-95 set of cattle, Ranch-to-Rail researchers reported the same trends of healthy cattle returning more favorable returns, having lower cost of gains, increased performance and higher percentage of cattle grading USDA Choice

(McNeill et al., 2003). The results of the Ranch to Rail program provided insight to cow-calf producers regarding the importance of a herd health program and preconditioning strategies. The program reported the importance of health, and how it is directly correlated with profitability. Similar results were noted by Brooks et al. (2011) who found cattle that were treated zero, one, two or three times for Bovine Respiratory Disease (BRD) to have \$111.12, \$92.51, \$59.98, and \$20.62, respectively, greater returns than calves that were chronically ill. Fulton et al. (2002) studied the effect of BRD treatment on feedlot performance and also on net return for producers participating in retained ownership. Net value (carcass value – total feedyard cost) was significantly different for cattle treated zero times, one time, twice and three times. Calves treated once for BRD returned \$40.64 less, those who received 2 treatments returned \$58.35 less, and those who received 3 or more treatments for BRD returned \$291.93 less than those that were not treated for BRD. This illustrated the importance of having cattle on feed that are healthy and require no to minimal treatments. The difference in the value of the carcasses has also been found when comparing sick and healthy or treated and non-treated calves. Stovall et al. (2000) studied the long term effects of diagnosis and treatment for BRD on feedlot performance and carcass measurements. They reported heifers that were never treated for BRD produced a net return, on a carcass basis, of \$11.48/head more than heifers treated once for BRD, and \$37.34/head more than heifers that were treated two or more times, respectively.

Extensive research has evaluated the effect of preconditioning, transportation, health and receiving protocols on feedyard performance (Camp et al., 1981; Arthington et al., 2003; Arthington et al., 2008). In each study, researchers found pre-feedyard management had an impact on the performance of the cattle and there was an economic advantage for calves that

were managed through a preconditioning/weaning program. Roeber and Umberger (2002) explained the health status of calves upon arrival to the feedyard has been shown to impact the efficiency of cattle in the feedyard, and also to affect the quality attributes of the carcasses from these cattle. Other research studies have documented that sickness, or morbidity of the cattle is a major determinant of the variability of production costs of feeding cattle. Gardner et al. (1999) reported that the costs associated with morbidity were very important determinant to profitability in feedlot cattle. In a later study, Gardner et al. (1999) found steers that were treated for respiratory disease had lower average daily gains, which was consistent with findings from other studies (Wittum and Perino, 1995; Buhman et al., 2000; Roeber et al., 2001; Waggoner et al., 2007; Reinhardt et al., 2009; Brooks et al., 2011; Reinhardt et al., 2012), but were contrary to results from Stovall et al. (2000).

In a study evaluating the effects of morbidity rates on production costs, Griffen et al. (1995) explained that morbidity rates account for approximately eight percent of all production costs without consideration to losses associated with reduced performance. Cole (1985) earlier concluded preconditioning decreased feedlot mortality by 6 and 7 percentage units, and explained that preconditioning could be subdivided into three categories: 1) vaccination; 2) surgery (castration, dehorning); 3) feeding. He explained feeding the calves for longer periods of time during a preconditioning program is often the most expensive, and extensive preconditioning programs are often difficult for cow-calf producers to justify economically, but pre-weaning interventions such as vaccinations, deworming and boosters need not be costly to provide benefits. Speer et al. (2001) illustrated the importance of pre-weaning management to buyers due to the risks associated with diseases. Roeber and Umberger (2002) reported that calves originating from a known preconditioning program had

higher average daily gains, more efficient conversions and experienced lower morbidity and mortality rates compared to calves that came straight from a livestock auction barn with an unknown production background. The same study explained calves visiting the hospital two or more times had a 12% lower average daily gain and the number of hospital visits had a significant effect on carcass weights, dressing percentages and yield grades when compared to contemporaries in the same lot.

A large survey of commercial feedlots representing more than 96% of US cattle in feedlots in 2000 showed that 23.9% of cattle placed in feedlots developed bovine respiratory disease complex, acute interstitial pneumonia, digestive disorders, buller steer syndrome, lameness or central nervous system disease (USDA-APHIS, 2001). This explained the serious need for beef cattle producers to implement an effective herd health program. Waggoner et al. (2007) conducted a trial with 813 steers and had to treat 22% of them due to being sick, which was comparable to values reported by USDA-APHIS (2001).

The researchers also explained that healthy steers had higher average daily gains and spent fewer days on feed compared to cattle that got sick. This is similar to findings by Gardner et al. (1999), who observed a decline in average daily gain for calves diagnosed with bovine respiratory disease compared to non-treated cattle. Wittum et al. (1996) also reported cattle that received medical treatment for illness gained less per day than cattle that did not receive these treatments. Similar to the Ranch to Rail program results, Waggoner et al. (2007) combined the differences in gross income and medicine cost between healthy and steers treated for illness and indicated a potential net return of \$95.25/head. Roeber et al. (2001) evaluated 273 steers and found cattle that were treated more than once at the feedyard had a 12% lower ADG through re-implant, and cattle that originated from a preconditioning

program had a lower average number of hospital visits compared with cattle that originated from the auction market. Roeber et al. (2001) also explained how cattle originating from a preconditioning program had significantly lower mortality rates compared to cattle that originated from an auction market (1.1% vs. 11.4%). The same study stated preconditioning treatment had a significant effect on the average number of hospital visits per steer during the finishing phase. Cattle from a known preconditioning program had fewer hospital visits compared to calves that came from a livestock auction market. The results from these studies suggested cow-calf producers should consider implementing preconditioning programs to combat against increased health risks upon arrival to the feedyard and to ensure efficient gain once on feed.

Galyean et al. (1999) explained, based on their results, best pre-weaning management and vaccination practices offer opportunities for beef cattle producers to improve the immune status of newly weaned calves and decrease post-weaning BRD. Most feedlot producers believed preconditioning cattle is somewhat to extremely beneficial in decreasing morbidity and mortality in calves weighing less than 318 kg (USDA-APHIS, 2000a). However, only 32.4% of all feedlots surveyed received information about the previous history of the calves "always or most of the time (USDA-APHIS, 2002b). This suggested there is a need for improved communication across the different sectors to ensure the best health program upon arrival to the feedlot can be implemented. Duff and Galyean (2007) explained that although BRD is ultimately a viral/bacterial disease, it is a multifaceted problem with numerous potential exacerbating factors. For instance, they claimed stresses due to weaning, marketing, and transportation, and change in diet, as well as genetics, and health history, interact with exposure to viral and bacterial agents resulting in considerable variation in

morbidity and mortality among groups of cattle coming into the feedyard. Blecha et al. (1984) explained how stress negatively affects the immune system at a time when the animal is more likely to be exposed to infectious agents as a result of commingling. Parker et al. (1993) stated the vaccination of calves with a chemically altered vaccine against respiratory disease viruses 4 to 6 months before weaning on western rangelands increased the serum neutralization titer response to a modified-live respiratory vaccine administered upon arrival at the feedlot. Similarly, a study by Kreikemeier et al. (1997) that compared Kentucky ranch calves assigned to three treatments: 1) vaccination with a killed viral vaccine 2 to 4 weeks before weaning and revaccination with a killed viral vaccine at the time of commingling at a sale barn; 2) vaccination with a modified-live viral vaccine at the sale barn, but before shipment to a feedlot in Western Kansas; 3) vaccination with a modified-live viral vaccine on arrival at the feedlot. Calves in the two modified-live vaccine treatment groups were given a modified-live booster after 21 days in the feedlot. Morbidity rate and treatments per morbid calf were 37% and 1.14 times per calf for those vaccinated on arrival at the feedyard (treatment 3); 33% and 1.36 times per calf for those vaccinated at the sale barn (treatment 2); 27% and 1 for those vaccinated before weaning (treatment 1). From these results it appears that vaccinating calves prior to weaning them is effective in reducing morbidity rates and number of times an animal is treated. For the Value Added Calf Program, vaccination is recommended 4 to 6 weeks prior to weaning, followed with a revaccination with a modified live virus at weaning (Texas A&M AgriLife, 2005).

Effects of transportation on health

Transportation and commingling of calves have continued to be an issue in regard to health and feedlot performance/profitability. Often, the most efficient areas to operate a

cow-calf operation and to run a feedlot exist in different areas of the country, resulting in the calves having to be transported long distances to be finished out in a feedyard. Several studies have evaluated how distance traveled can impact morbidity and mortality. Sanderson et al. (2008) found the distance cattle were shipped was positively associated with increased risk for BRD morbidity. In their study of 102 commercial U.S. feedlots (9 states represented) representing 122 pens of feedlot cattle, they found the incidence of BRD morbidity increased by 10% for each additional 100 miles traveled. This is similar with Cernicchiaro et al. (2012) who found distance traveled to significantly impact BRD morbidity and overall mortality. Previous studies have also shown transportation stress to cause transient changes in physiological indices (Stranger et al., 2005; Gupta et al., 2007) or BRD risk (White et al., 2009); while Cernicchiaro et al. (2012) indicated the effect of distance traveled can be associated with cumulative BRD morbidity risk.

Other methods to measure the increase in stress due to transportation have been identified. Transport-induced immunosuppression is a serious concern for livestock transported to feedlots as it has been linked to increased incidences of "shipping fever" and less productivity (Grandin, 1997; Fazio and Ferlazzo, 2003). Step et al. (2008) found cattle that were preconditioned at the ranch had less serum haptoglobin concentrations compared to cattle from various auction markets or those from a ranch that were shipped directly to the feedlot upon weaning. This would indicate calves that are preconditioned endured less stress while be transporting to the feedyard. This is similar to Arthington et al. (2003) who documented a modification in the acute phase protein response. Specifically they found transported calves to have higher mean serum amyloid-A concentration, higher concentrations of fibrinogen and lower haptoglobin concentration compared to non-

transported calves, which illustrates the amount of stress that hauling can place on a set of cattle. The same study reported transported cattle lost more body weight compared to non-transported calves. Buckham Sporer et al. (2008) found transportation to increase cortisol release. The changes in the physiological function can also influence the calf's ability to respond to a disease challenge because the immune function may be impaired due to decreased leukocyte numbers (Stranger et al., 2005) and increased neutrophil:leukocyte ratio (Kent and Eubank, 1986; Murata, 1989). Stranger et al. (2005) used *Bos indicus* steers to study the effect of transportation on the immune response and found transportation caused transient decreases in leukocyte numbers and lymphocyte function, although those measures recovered to be before stress levels by day six after transport.

Another component to feedlot health has dealt with origins and whether or not the cattle were from a single source, or commingled into groups. Step et al. (2008) explained how ranch-origin calves were less likely to be treated for bovine respiratory disease than calves from multiple sources purchased through auction markets. The same study also found calves from a ranch that were retained at the ranch after weaning were less likely to be treated than ranch calves shipped straight to the feedlot or than sale barn-sourced calves. As expected, the preconditioned cattle from a ranch had less health costs than auction barn-sourced calves. This was similar to findings by Sanderson et al. (2008) that stated cattle from multiple sources had an increased risk for initial respiratory morbidity compared to cattle from a single source. Both Step et al. (2008) and Arthington et al. (2003) found commingling to have no effect on body weight gain at the feedyard. In this study, it appeared the advantage of a single-sourced lot when compared to a mixed lot was improved

health and reduced costs associated with morbidity and mortality and not on the actual weight gain in the feedyard.

Research had been conducted to look at the passive transfer of colostral immunoglobulins from the cow to calf. Perino (1997) explained how passive transfer of immunoglobulins was vital to short-term health and survival of neonates. He also described how the success of passive colostral transfer seemed to have predictive value for long-term health outcomes, both before and after weaning. Wittum and Perino (1995) also evaluated passive transfer and its effect on short- and long-term health and found calves with inadequate plasma proteins at 34 h after birth had a greater risk of morbidity and respiratory tract morbidity in the feedlot. These results indicate beef cattle producers must manage cows and calves to facilitate effective passive transfer of immunity. Similarly, Zimmerman et al. (2006) reported that a single dose of a modified live vaccine containing BVDV administered to calves at 4 to 5 weeks of age stimulated a strong protective immune response to a challenge with virulent type 2 BVDV in calves in the presence of a high concentration of maternal antibodies against BVDV. Along the same concept, Patel (2005) evaluated a single intranasal vaccination with IBR and found the vaccine provided significant protection in the face of maternally derived antibodies, and could be prolonged by administering a booster. Fulton et al. (2004) described current practices of recommended vaccinating calves at branding, followed by boosters at or near weaning with inactive vaccines was suggested to reduce morbidity.

Impacts of health on carcass traits

Besides feedlot performance, health has also been found to impact quality and compositional carcass characteristics. Research has been conducted to investigate the impact

of feedlot morbidity has on carcass traits, and more specifically on how boyine respiratory disease and cattle that were pulled to be treated can impact carcass value. Gardner et al. (1999) found steers that were treated for illness had lower final weights and lower hot carcass weights than non-treated calves. Similar results pertaining to final weight and hot carcass weight, as related to treatment for illness during the finishing phase, were reported by other research studies as well (Roeber et al. 2001; Reinhardt et al., 2009; Brooks et al., 2011; Reinhardt et al., 2012). Waggoner et al. (2007) found there to be no difference in hot carcass weight for healthy versus steers treated for illness. Research has also shown calves that have been treated for illness have resulted in carcasses lighter in weight, and impacted USDA quality grade and marbling in a negative manner. Reinhardt et al. (2012) conducted research on Angus steers and reported as the number of treatments per sick calf increased, the percentage of cattle grading Choice decreased. Additionally, the percentage of carcasses qualifying for a Premium Choice program was the highest among cattle that were not treated for illness. This is similar to other studies that have explained cattle that were healthy had higher marbling scores and thus a higher percentage of cattle graded choice (Gardner et al., 1999; Roeber et al., 2001; Reinhardt et al., 2009). Gardner et al. (1999) stated calves that were treated for illness had a higher prevalence of carcasses that graded U.S. Standard than steers that were never treated. The Texas A&M Ranch to Rail data from 1992-2001 data supports the findings of Gardner et al. 1999 study. Montgomery et al. (1984) reported bovine respiratory disease negatively affected marbling scores in 3 trials, and significantly reduced quality grade in 2 out of 3 trials. Roeber and Umberger (2002) however found that quality grades did not differ from cattle that originated from a known preconditioning program compared to those purchased from an auction barn. This is similar to results from Brooks et

al. (2011) that reported no differences in marbling scores across crossbred heifers that were assembled at a Kentucky order buyer facility and shipped to Stillwater, Oklahoma and either not treated or treated multiple times for BRD.

Perhaps morbidity can affect other attributes associated with carcass quality. Waggoner et al. (2007) explained steers that were treated two times for illness encountered more incidences with dark cutters. In this study 12.5% of cattle were dark cutters. Roeber and Umberger (2002) explained there to be no difference in palatability rankings or shear force values between meat evaluated from preconditioned calves and cattle originating from the auction barn. This is similar to the results of Gardner et al. (1999) that found shear force values and panel evaluations to be similar between calves that were treated and those that were not treated.

Value of preconditioning programs

Preconditioning programs have been used for many years as a management strategy to reduce stress of weaning and to increase the immunity of the calf. The more strict preconditioning programs require calves to be weaned for 30-45 days, administered vaccinations and boosters for bacterial and viral pathogens, trained to eat and drink from a trough, dehorned or tipped horns, castrated and dewormed against external and internal parasites (Cole, 1985; Peterson et al., 1989; Bailey and Stenquist, 1996; Lalman et al., 2002; Texas A&M AgriLife, 2005; King et al., 2006; Boyles et al, 2007; Lalman and Smith 2007; Step et al., 2008).

In a review of recent management advances for high risk feedlot cattle, Duff and Galyean (2007) concluded preconditioning programs that had administered pre-weaning viral vaccinations and castration had a significant influence on reducing BRD in feedlot cattle.

This is similar to findings by Step et al. (2008) who looked at differences in performance and bovine respiratory disease between steers that were either from a single-source ranch or multiple-source steers from an auction barn. The calves from the ranch were either weaned and shipped directly to the ranch; weaned on the ranch for 45 days but not administered any vaccinations; or weaned, vaccinated with a modified live viral vaccine, and held on the ranch for 45 days before shipping. Step et al. (2008) explained calves in the preconditioning program had lower health costs (\$8.30/head and \$8.93/head compared to \$13.54/head and \$13.24/head) compared to the steers from an auction barn and those weaned and shipped directly to the feedyard. Cravey (1996) also reported preconditioned calves had lower medicine costs and decreased morbidity compared to non-preconditioned cattle. This is similar to what Pate and Crockett (2002) reported on preconditioned calves having less morbidity and mortality compared to calves transported directly to the feedlot at weaning. Roeber et al. (2001) reported morbidity rates of 34.7, 36.7, and 77.3% and mortality of 1.1, 1.1, and 11.4%, respectively, for cattle that had been through two Kentucky preconditioning programs compared to auction-barn calves. An report by USDA-APHIS (2000a) explained most feedlot producers believe that preconditioning cattle is somewhat to extremely beneficial in decreasing morbidity and mortality in cattle weighing less than 318 kg. USDA-APHIS (2001) said most feedyard operators thought preconditioning management practices (introduction to feed bunk, respiratory vaccinations given 2 weeks prior to weaning, respiratory vaccinations given at weaning, calves weaned 4 weeks prior to shipping, calves castrated/dehorned 4 weeks prior to shipping, and calves treated for parasites prior to shipping) were extremely or very effective. Avent et al. (2007) reported feedlot managers associate preconditioning with reduced morbidity and mortality, increased ADG, and

improved feed conversion, higher carcass quality, and fewer nonconforming or severely discounted carcasses. The authors also stated feedlot managers responding to the survey perceived preconditioned calves to be worth a mean of \$5.25/cwt. compared to calves not from a preconditioned program.

Preconditioning programs can also add value to both the cow-calf producer's calf crop and have been shown to positively influence profitability in fed cattle. From a cow-calf producer's standpoint, Dhuyvetter et al. (2005) suggested that based on a 45-d post-weaning preconditioning program a \$14.00 increase in returns can be realized compared with the sale of calves at weaning that are not preconditioned. The same study explained that feedlot producers also can benefit from such programs and therefore can afford to pay premiums for preconditioned calves. Research has shown calves that went through a preconditioning program garnered premiums when marketed through special sales held at auction barns (McKinnon and Greiner, 2002; Lalman and Smith, 2007; Macartney et al., 2003; King and Seeger, 2004). The researchers found the premiums to range from \$2.30/cwt. to \$8.75/cwt. King et al. (2006) studied the sales price of calves (421,478 head/3,584 lots) from 1995 to 2005 from sales obtained from a livestock video auction service with different preconditioning programs. Calves entered in the V24 program were 2-4 months of age and still suckling their dams when they were administered vaccines against 7 types of clostridia, IBR, PI3, BVDV, BRSV and Mannheimia haemolytica or Pasteurella multocida. Cattle in the V34 program were still suckling their dams when given vaccines against seven types of clostridia at branding or at 2-4 weeks before shipment from the ranch; they were also administered vaccines against IBR, PI3, BVDV, BRSV, and M haemolytica and P multocida. The V45 program required calves to be weaned a minimum of 45 days before shipment form

the farm or ranch plus received the clostridial and viral vaccines as the V24 and V34 programs. King et al. (2006) concluded beef calves that qualified for the V45 certified health program sold for a significantly higher mean calf purchase price (\$120.72/cwt.), compared to the mean sales price of calves in the V24 and V34 programs along with the calves that were only viral vaccinated and those not vaccinated. The calves bringing less money were not from a certified health program, had not been weaned and were not vaccinated against respiratory viruses prior to shipment from the farm or ranch of origin. The same study explained calves that qualified V24, V34 and viral-vaccinated brought significantly less money than calves in the V45 program. Roeber and Umberger (2002) stated cattle from two different preconditioning programs returned \$46.83 and \$49.54/head more than calves that came directly to the feedyard from an auction barn with no known pre-feedyard management history. McKinney (2008) reported steers that went through a preconditioning program brought more premiums compared to steers not in a program, but heifers in a preconditioning program did not warrant premiums like the steer calves did. Thrift and Thrift (2011) conducted a review of preconditioning beef calves prior to sale and explained the premiums and strategies behind previous research conducted on this topic.

There are other things to consider before implementing a preconditioning program. One thing to consider is what Macartney et al. (2003) stated about buyers not likely to pay a premium for preconditioned calves if they are not uniform, look stale or have respiratory issues such as nasal discharge. White and Larson (2008) reported that not all preconditioned calves are risk free and Thedford (2003) found some preconditioned calves still encountered a BRD disease challenge. Thrift and Thrift (2011) explained that producers should be aware that preconditioning by itself will have little effect on selling price of calves that lack

uniformity or are perceived to be of an inferior genetic type, where buyers may associate genetic type with items such as color, disposition, frame size, muscling, fleshiness, or other factors. They also explained that in video auctions, private treaty, or perhaps in local sale barn sales, producer reputation can influence a buyer's bid price. Additionally, Thrift and Thrift (2011) explained if previous preconditioned calves sold by a producer performed satisfactorily as stockers or feeders and can be source verified it is likely that producer reputation will influence a buyer's bid. A report by USDA (2008a) found this is especially true for large cow-calf operations where repeat buying may be more readily encountered.

Based on previous mentioned research, the significance of health on feedlot performance, carcass characteristics and overall profitability is apparent and warrants serious consideration for cow-calf producers to implement a preconditioning program. Some feedlots are willing to pay premiums for cattle that are healthy and have been backgrounded, taught to eat grain and been given several rounds of vaccinations. Enhanced communication is needed across the different sectors of the beef cattle industry to enable the production of a wholesome, safe and consistent product. The cow-calf producer needs to know what the feedlot manager wants and needs in the cattle arriving to the feedyard, and the feedlot manager needs to know exactly what the packer needs from an optimal carcass composition and quality standpoint. Anything beef producers can do to enhance the quality of beef products we deliver to the food supply chain should be implemented. With that stated, our beef producers need to be rewarded for taking the initiative to deliver a load of cattle that is healthy, knows how to consume grain and arrives at the feedyard without any setbacks. The objectives of this research trial were to:

- 1) Assess calves arriving at the feedyards for receiving health protocols, lot uniformity, origin, and value added management practices in the cow-calf and stocker sectors.
- Examine how those factors and management practices impacted feedyard performance.
- Examine the preferences of backgrounders, order buyers and by feedyard managers when purchasing feeder calves.
- Identify management practices that might impair the quality of beef products sold to consumers.

MATERIALS AND METHODS

Cattle that were recently received by the feedyard in load lots were evaluated for this project. The Texas Cattle Feeder's Association along with the Nebraska Cattlemen's Association assisted in identifying a total of 12 feedyards from Texas and five from Nebraska that would participate in this project. Each feedyard was identifying the lots of cattle to be used in the study. The types of feedyards utilized in the project ranged from corporate yards to privately-owned operations and included a one-time capacity level range that represented small-scaled and large-scaled feedlots. The researchers along with both organizations established protocols for how the data would be retrieved, organized and sent to Texas A&M for processing and analyzing. Correlation meetings were conducted to train personnel from West Texas A&M University, Texas Tech University, and GPVEC that were responsible for assisting with data collection.

Within each feedyard, 20 lots of cattle from two different samplings, were used to collect data. The first sampling was 10 lots of calves that arrived at each feedyard from October to November 2010. The second sampling was 10 lots of cattle that arrived to each feedyard during March and April 2011. For each sampling period, every feedyard was asked to select five lots of known origin, where traceability would likely be accomplished and five lots from questionable origins, where traceability would be less likely. This helped to assure the goal of having a representation of the cattle being produced under a wide variety of production systems and management practices. The lots of feeder calves were shipped to the feedyards from numerous locations around the US and Mexico. The feedyard sector of the industry was selected to conduct the sampling primarily because it represents the interface between the cow-calf, auction markets, and stocker phases to the packing house industry.

For each feedyard assessment, it was requested that the feedyard manager identify the 10 lots of cattle and gather information on each lot prior to the researchers arriving at the feedyard. This included receiving and processing sheets plus production data forms for each lot. The following forms were requested by the researcher upon arrival to the feedyard:

- Yard sheet with each lot's supplier(s) information
- Hand written receiving records for each lot during each sampling
- Processing order for each lot during each sampling (Appendix 1, see example form)
- Comprehensive yard sheet with current production information
- Sheet describing codes used in the feedyard codes

Upon arrival to each feedyard, researchers obtained the previously requested forms, reviewed them to ensure everything was present, and asked the manager to complete a Beef Quality Assurance survey (Appendix 2). The researchers then asked for the pen number and location of each lot in the sampling and then went to each lot and performed a live animal assessment. During the live animal assessment, the researchers recorded the types of identification (i.e. ranch tags, lot tags, EID tags, brand frequency and location), hide color, estimated breed type, and other physical traits of the cattle. Visual appraisal of the cattle included the evaluators scoring uniformity or variability for each lot for the following traits: weight, frame size, muscling, breed type and an overall basis. The scores were assessed using a 6.5-inch continuous scale (see form used in Appendix 3). The distance from the origin was measured and as a percent of the distance of the whole scale was calculated. The scale ranged from extremely variable (0%) to extremely uniform (100%), and so the closer the percentage mark was to 100% the more uniform the lot was for that specific trait. The middle of the scale (50%) was marked with a 50/50, and a mark by the evaluator above the

50/50 mark was considered in the uniform range, whereas a mark below the 50/50 mark is considered to be in the variable range. In addition to completing the form for each lot, a minimum of 2 minutes of video footage or 20 pictures were captured for each lot.

The researchers also requested each feedyard to provide closeout information on each lot after the cattle were sold to the packer. The researchers also requested the feedyard provide the carcass data from the lots when available. Carcass data were not obtained on the lots of cattle that were marketed to the packer on a live cash basis.

Calf supplier information and origin of each lot were also evaluated. Researchers used a web-based mapping program to calculate the distance each lot traveled to the feedyard, and this only included the distance from the point of sale to the feedyard and did not account for the distance traveled to get to the point of the sale. The calf supplier information was used to attempt to contact the ranchers that had supplied the calves in the selected lots to determine how they were managed prior to entry to the feedyard. A phone interview was attempted with each calf supplier, and a minimum of three attempts were made for each supplier. Of the over than 300 suppliers that researchers attempted to contact, there were a total of 72 interviews successfully conducted. The interview incorporated one of three survey forms depending on the source of the cattle. Separate surveys were used for ranch cattle, stocker cattle and livestock auction market/order bought cattle suppliers (see Appendix 4 for these survey instruments). The Institutional Review Board at Texas A&M University approved these surveys.

Information was provided and collected from 17 feedyards, with 12 yards operating in Texas and five in Nebraska. The 17 feedyards, collectively, have a one-time capacity totaling over 673,000 cattle. At least partial information was provided on 314 groups of

cattle that have been placed into 260 lots of cattle by the feedyards. The evaluated lots directly represented 42,704 head of cattle. Not all feedyards were able to provide all requested data on every lot.

Statistical analysis was conducted using Microsoft Excel and SAS. Means and frequency distributions were calculated based on the number of lots when information had been provided for that particular trait. Frequency distribution and analysis of variance were used to study the lots for how uniformity, distance traveled, point of origination, and number of supplier sources affected health, feedyard performance and carcass traits.

RESULTS

Data were collected as a component of the National Beef Quality Audit in order to assess upstream, supply chain production information on U.S. feedlot cattle. Results from the analyses are presented so that information about feedyard characteristics and protocols from feedyard surveys are provided first, then information from calf supplier surveys, and finally, information about specific lots that were evaluated at the feedyards.

Feedyard manager surveys

Part of this study included a survey that feedyard managers were asked to complete regarding questions pertaining to beef quality assurance (BQA) management practices, cattle procurement requirements and fed-cattle marketing alternatives (see Appendix 1 for survey instrument). Of the 17 feedyard managers that were surveyed, 16 completed the form. These survey results are provided and discussed below.

Beef quality assurance

Tables 1-5 shows the results of the Feedyards Manager BQA survey component. Of the 16 managers that replied, 100% had a BQA plan implemented and adhered to the majority of the prescribed production BQA practices such as daily observation of cattle, record keeping for medicine usage, administering injections with the appropriate route and correct location, and avoiding residue and withdrawal issues (Table 1). All of the feedyards that responded had BQA practices incorporated into their daily management strategies.

The responding feedyards had very strict record keeping systems in place, with 97.3% saying they keep written processing protocols for their employees. They were also very disciplined to keep records for two years (100%), implement a quality control program for feedstuffs (87.5%) and record all serial and lot numbers for medicine usage (87.5%). The

majority of the feedyards (87.5%) required their employees to complete a BQA training

program while 100% of the managers said they have animal handling training for their

employees.

Question	Yes	No
Feedyards with BQA plan	100	0.0
Feedyards requiring BQA from supplier	37.5	62.5
Suppliers with health program	62.5	37.5
Feedyard-owned cattle have purchase specs	56.3	43.7
Feedyards with animal handling training	100	0.0
Feedyards with trucker handling training	25.0	75.0
Feedyards with employee BQA training	87.5	12.5
Feedyards that observe cattle daily for health	100	0.0
Feedyards that keep written processing protocols	93.7	6.3
Feedyards that always give vaccines SQ (when approved)	100	0.0
Feedyards give injectable vaccines SQ/IV (when approved)	100	0.0
Feedyards that keep written records of usage	100	0.0
Feedyards that review withdrawal time accordance	100	0.0
Feedyards that review nonperformers for residues	100	0.0
Feedyards with quality control program for feedstuffs	87.5	12.5
Feedyards that record serial and lot numbers for medicine	87.5	12.5
Feedyards that keep all records for two years	100	0.0

Table 1. Results of the BQA Feedyard Manager Survey (n = 16) regarding production practices and BQA oriented practices (percentages).

In regard to purchasing protocols, 56.3% responded that they have specifications inplace for feedyard-owned cattle, and 62.5% required their suppliers to have a herd health program in their operations. The most apparent areas where improvement was needed based on the survey responses were:

- 1) % of feedyards that require trucker handling training (25%)
- 2) % of feedyards that require their suppliers to have completed BQA training (37.5%)

Overall, the feedyards definitely are being managed with BQA practices in-place.

It was a common management practice for feedyards to routinely use the expertise of consulting nutritionists and veterinarians (Table 2). The majority of feedyard managers said their nutritionist made monthly visits to the yard (81.3%), while 68.7% explained how their veterinarian made monthly visits. It was very apparent that of the wide array of feedyard types represented in this study one common management strategy was to consistently seek the consultation of nutritionists and veterinarians.

Table 2. Frequency distribution (%) of	nutritionist a	ind veterinaria	an feedyard visits $(n = 16)$.
Visitation type	Monthly	Weekly	Daily
Feedyard nutritionist visit frequency	81.3	18.7	0.0
Feedyard veterinarian visit frequency	68.7	25	6.3

Part of the survey asked managers to estimate the percentage of incoming calves their feedyard purchased from various sources (Table 3). Of the 16 managers that responded, the estimated highest percentage of calves to be purchased through an order buying service (39.1%), followed by directly from the ranch (22.8%), live auction markets (17.5%), stocker operators (12.4%) and video auctions (6.3%). These data suggested that some feedyard managers typically use the same order buyers to fill their weekly orders.

Table 3. Percentages of cattle that were received from certain marketing avenues ($n = 16$).				
Type of Supplier	Mean (%)	Minimum (%)	Maximum (%)	Std Dev (%)
Ranch	22.8	0	100.0	30.1
Video auction	6.3	0	20.0	7.1
Live auction	17.5	0	70.0	18.3
Order buyer	39.1	0	100.0	28.2
Stocker	12.4	0	30.0	12.3
Other	1.9	0	30.0	7.5

Table 3. Percentages of cattle that were received from certain marketing avenues (n = 16).

When the feedyard managers were asked how their feedyards sold their fat cattle to the meat packer (Table 4), the greatest percentage, 35.4% of the cattle they sold were on a grid followed by a live cash basis (23.7%) and on a formula basis (22.3%). A small number of feedyards sold all of their cattle to the packer utilizing only one method of marketing finished cattle.

The managers were also asked about specialized programs they would consider marketing their finished cattle. Of the alternative methods of raising and marketing their finished cattle, the highest percentage of slaughter cattle (19.3%) were marketed through a branded beef alliance. A very small percentage (2.0%) were marketed through an all-natural program and there were not any fat cattle marketed as organic beef within the feedyards involved in this particular study.

	Mean (%)	Minimum (%)	Maximum (%)	Std Dev (%)
Marketing category				
Sold live	23.7	0.0	99.0	37.1
Sold grid	35.4	0.0	100.0	44.2
Sold formula	22.3	0.0	100.0	40.1
Sold grade/yield	12.6	0.0	100.0	33.2
Sold beef	6.0	0.0	96.0	24.0
Alternative programs	1			
Natural	2.0	0.0	25.0	6.5
Organic	0.0	0.0	0.0	0.0
Branded	19.3	0.0	100.0	40.1
Grass fed	0.0	0.0	0.0	0.0
Other ²	19.4	0.0	100.0	40.0

Table 4. Results of BQA Feedyard Manager Survey for percentage of slaughter cattle sold in various marketing strategies and alternative programs (n = 16).

¹Some categories overlap and were included in both rows. For example, a branded beef program may have been both a natural program and branded beef program.

²A large portion of these cattle would be classified as age and source verified.

Of the feedyard managers that responded to the survey, selling slaughter cattle on a carcass grid-based system was the most frequent method used to market finished cattle (68.7%), while selling cattle on the live cash market was the second most frequent marketing technique used across the feedyards surveyed (56.3%) (Table 5).

Table 5 also illustrates the percentage of feedyards that utilized specialized marketing systems to sell their cattle. Nearly half of those surveyed had at least a small portion of their cattle that were marketed as age and source verified (43.7%). Managers would also use branded beef programs as an alternative marketing strategy for some of their finished cattle (31.3%). None of the feedyards that were involved in the study used organic marketing or sold any of their cattle as grass-fed.

	% of feedyards	
Type of marketing category		
Sold live	56.3	
Grid	68.7	
Formula	31.3	
Grade/yield	25.0	
In beef	6.3	
Marketing Alternative		
Natural	12.5	
Organic	0.0	
Branded	31.3	
Grass fed	0.0	
Age and source verified	43.7	
Non-hormone treated	6.3	

Table 5. Results from the BQA Feedyard Manager Survey for percentage of feedyards that utilize certain marketing categories to market their slaughter cattle (n = 16).

Receiving protocol for calves

Table 6 summarizes use of pharmaceutical products in cattle when received at the feedyards. A portion of the feeder calf assessment involved the collection of receiving forms

and processing records for each lot. Table 6 shows the percentage of the lots of cattle that were administered certain vaccinations and health products. There were several products that were consistently used by the majority of the feedyards. Most of the lots routinely received viral (98.9%) and clostridial (94.7%) vaccinations, were treated with a de-worming application (89.1%) and administered an implant upon arrival to the feedyard (89.7%). Approximately one half of the lots of cattle received at the feedyard were re-implanted (50.4%). There were only a very small percentage of lots that were treated with an antibiotic upon arrival to the feedyard (20.4%) and even a smaller amount of the lots that were mass treated with antibiotics such as metaphylaxis (9.8%). There were not many lots of incoming calves that received an injectable vitamin dosage (15.4%). It appeared that common management practices involved cattle entering the feedyard to be vaccinated against viral and clostridial diseases, treated for parasites and given an implant to enhance their feedyard performance and efficiency.

Administration type $(1 - 234)$.	% of lots	
Viral		
No	1.1	
Yes	98.9	
Clostridial		
No	5.3	
Yes	94.7	
Metaphylaxis		
No	90.2	
Yes	9.8	
Vitamin		
No	84.6	
Yes	15.4	
Antibiotics (treat illness)		
No	79.6	
Yes	20.4	
Wormer		
No	10.9	
Yes	89.1	
Implant upon Arrival		
No	10.3	
Yes	89.7	
Reimplant		
No	49.6	
Yes	50.4	

Table 6. Frequency of animal health products and implant strategies administered to incoming lots of cattle (n = 254).

Cattle supplier surveys

During each feedyard visit, researchers requested contact information for the calf suppliers for the sampled lots in the study. Assistants to the researchers attempted over 300 phone interviews with the cattle suppliers, and of those 72 were successfully completed. The researchers developed separate surveys depending on if the cattle were sent from the ranch, a livestock auction marketplace/order buyer, or a stocker operation and these were utilized based on the origin of the lots of cattle.

Table 7 provides results from lots that came directly from a ranch and shows the average number of days the calves were weaned prior to being shipped to the feedyards along

with the percentage of respondents that replied "yes" to routinely following particular management strategies and BQA practices. On average, calves were weaned for 78 days and then shipped to the feedyard directly from the ranch of origin. The range in the number of days weaned was from 0 to 130, and the standard deviation was 48 days. The vast majority of the calves were vaccinated (98.0%), castrated (94%) and then boostered (91.8%) prior to shipping. Of the completed surveys, 42% of suppliers said they tagged their calves while only 10.2% of the suppliers consistently implanted their cattle.

The majority of ranchers followed BQA management practices including keeping written records (79.4%) and protocols (76.5%), and 67.7% of the respondents indicated they were BQA certified. There seemed to be an area of potential improvement across the ranchers in the survey because only 5.9% said they recorded and maintained written vaccine information.

Average days weaned before shipping	78
Processing practices	% Yes ¹
Castration	94.0
Tip horns	6.1
Dehorn	46.9
Ear tag	42.0
Wormed	79.6
Implanted	10.2
Vaccinate	98.0
Boostered vaccination	91.8
BQA practices	
Written protocols	76.5
Written records	79.4
Record vaccine info	5.9
BQA operation training – on site	73.5
Operation BQA certified	67.7

Table 7. Ranch direct source – Processing management practices and BQA principles (n = 34).

¹Percentage of ranch calf suppliers who said that these practices were performed on the cattle shipped to the feedyard.

Table 8 shows the pre-feedyard health performance of the cattle, purchase specifications that were required for the calves being shipped to the feedyard from a salebarn or order buying services, and the percentage of survey respondents that followed certain management strategies and BQA practices. All of the respondents replied "yes" to always giving injections subcutaneously when approved by the label to do so. The two most common purchase specifications were muscle score (64.2%) and frame size (57.1%), which is logical given both are assessed by USDA graders at the livestock marketplaces for feeder calves. Interestingly, health program (14.3%) and days weaned (7.1%) were specified less frequently. The percentage of the suppliers that responded to this survey that said they perform specific production practices was lower than the percentages found for either supplier of cattle that were direct from the ranch or direct from a stocker operation, but 85.7% said they administer vaccinations. Overall, only 21.5% of the livestock auction/order buyers indicated they were BQA certified and only half of the respondents indicated they keep written protocols to follow.

Performance of cattle	
Morbidity	2.0% std. dev. 2.3
Mortality	1.4% std. dev. 1.3
Treated	9.8% std. dev. 7.0
Give injections sub-Q when approved	100% said always
Specified purchase specifications (% of cattle supplied to feedyard)	% Yes ¹
Breed type	35.7%
Health program	14.3%
Frame size	57.1%
Muscle score	64.2%
Days weaned	7.1%
Processing practices of cattle on arrival	% Yes ¹
Castration	42.9%
Tip horns	28.6%
Dehorn	42.9%
Ear tag	64.3%
Vaccinations	85.7%
Deworm	78.6%
Implanted	21.4%
Use vet to process	23.1%
BQA practices	% Yes ¹
Written protocols	50.0%
Written records	77.8%
Record vaccine info	33.3%
Operation BQA certified	21.5%

Table 8. Order Buyers and Market Auctions cattle supplier survey information - Processing management practices and BQA principles (n = 14).

¹Percentage of Livestock Auction/Order Buyer calf suppliers who said that these practices were performed on the cattle shipped to the feedyard

Table 9 shows the responses from the stocker calf supplier survey. The respondents indicated that on average the calves were weaned for 50.3 days prior to their arrival at the stocker operation, and 62.5% of the respondents said that days weaned was a specification when they purchased cattle. Additionally, the respondents said that frame size (90.0%) and breed type (82.6%) were frequent purchase specifications for calves. Only 37.5% of the respondents said that health programs were one of their purchase specifications for calves.

All of the respondents vaccinated their cattle upon arrival to their respective operations, and most respondents said they dewormed (90.9%), ear tagged (81.8%) and

implanted (81.8%) their calves upon arrival. Similar to the other two producer surveys, very few respondents recorded specific vaccine serial number information. Of the stocker operation respondents, 41.7% indicated they, personally, were BQA certified and only 8.3% actually have on-the-job BQA training for their workers.

Performance of cattle Days weaned before arrival (mean) 50.3 days std. dev. 42.7 Morbidity 7.9% std. dev. 6.8 Mortality 2.1% std. dev. 1.6 8.8% std. dev. 6.5 Treated Give injections sub-Q when approved 90.9% said always Specified purchase specifications (% of cattle supplied to % Yes¹ feedyard) Breed type 82.6% Health program 37.5% Frame size 90.0% Muscle score 58.3% Days weaned 62.5% Processing practices on arrival % Yes¹ 72.7% Castration 68.2% Tip horns Dehorn 31.8% Ear tag 81.8% Vaccinations 100% Deworm 90.9% 81.8% Implanted Use vet to process 58.3% $% Yes^{T}$ BQA practices Written protocols 58.3% Written records 70.8% Record vaccine information 12.5% 8.3% BQA operation training – on site Operation BQA certified 41.7%

Table 9. Stocker calf supplier survey information - Processing management practices and BQA principles (n = 24).

¹Percentage of Stocker calf suppliers who said that these practices were performed on the cattle shipped to the feedyard.

Individual lot information

The average number of cattle per lot was 157.2 head, ranging from a 5-animal lot to 708- animal lot with a standard deviation of 97.1 (Table 10). Across the lots evaluated, the cattle were on feed for an average of 185.7 days. Of the lots selected, 57.3% were steers, 30.9% were heifers and 11.8% were steer/heifer mixed lots. The lots of cattle traveled an average of 468.0 miles from their point of origin to the feedyard. The distance the cattle traveled to the feedyard ranged from 5.3 miles to 1674.0 miles.

Table 10. Means for total animal number per lot, days on feed in the feedyard, and distance traveled from supplier to the feedyard (n = 254).

	Mean	Minimum	Maximum	Std Dev
Head per lot	157.2	5.0	708.0	97.1
Days on feed	185.7	119.0	360.0	54.4
Miles traveled	468.0	5.3	1674.0	415.4

Cattle source

The large majority of cattle arriving to the feedyards on the trucks were from one point of origination (83.8%) (Table 11). For example, a group of cattle that were put together in Enid, OK and then shipped to a feedyard were fed together as a single-origin lot. The particular point of origination could include ranches, stocker operations, livestock auction markets, order buying stations and/or backgrounding/preconditioning yards. Realistically, many of these lots that traveled to the feedyard from one point of origination more than likely came to that point of origination from several various sources. If all of the cattle could have been traced back to the actual original source there could be an enormous quantity of cattle operations represented in this study. Sixteen percent of the lots had calves from two or more points of origination prior to arrival at the feedyard (Table 11). The majority of these mixed-origin lots were cattle owned by the feedyard, and a common management practice for a feedyard is to sort incoming cattle from multiple origins into different lots according to weight, type and projected outcome. The lots in this study represented cattle from 23 different states across this nation (96.3%), with the balance of the lots coming from Mexico (3.7%) (Table 11). Of the cattle that originated in the United States, the largest percentage came from Texas (26.9%) followed by Nebraska (15.9%), Oklahoma (9.6%) and California (9.1%). Of all the lots evaluated, 11.9% came from multiple states. The investigators were successful in obtaining information on lots of cattle from a wide array of sources, states and management systems. This was done to provide lots of feedlot cattle that were representative of the U.S. fed-cattle population. Also, this allowed for the cattle in the study to represent multiple regions and various production systems throughout the nation.

	Frequency	% of lots	
Origins	•		
Single	196	83.8	
Multiple	38	16.2	
State origin			
AL	2	0.9	
AR	3	1.3	
AZ	2	0.9	
CA	20	9.1	
CO	2	0.9	
FL	2 5 2 2 2 2 2 2 3	2.3	
GA	2	0.9	
IA	2	0.9	
ID	2	0.9	
KS	2	0.9	
KY	2	0.9	
LA	3	1.3	
MO	6	2.8	
MS	4	1.8	
MT	2	0.9	
NE	34	15.4	
NM	6	2.8	
OK	21	9.6	
SC	2	0.9	
SD	1	0.4	
TN	2	0.9	
ТХ	59	26.9	
WY	2	0.9	
Multiple states	26	11.9	
Mexico	8	3.7	

Table 11. Frequency distribution and percentage of lots for single versus multiple sources and by state and country (n = 254).¹

¹Point of origin is the location from which the cattle were shipped immediately prior to arriving at the feedyard for a particular lot.

Each lot of incoming cattle had information for purchase price and feedyard performance and costs associated with the feeding period (Table 12). Of the cattle that arrived during the fall and spring seasons there was a vast variation in the procurement costs on a per cwt. basis (\$65-\$146/cwt., with a standard deviation of \$13.70). The average weight of the cattle incoming to the feedyards was 648.9 lbs., but had a wide range of different

weight classes (272 lb minimum to 1038 lb maximum), and left the feedyard for the packer at an average weight of 127.5 lbs.. The range of fat cattle leaving for the slaughter facility was from 1033 lb to 1496 lb.

In regard to actual performance during the feeding period, the lots averaged 3.2 lbs./day, ranging from slow performers (1.9 lb/day) to fast gaining cattle (4.4 lb/d). Like most industry trends suggest, the lots in this study averaged 6.2:1 efficiency, ranging from very efficient types (5.5:1) to poor doing convertors (9.9:1). The lots in the study averaged 21.6 lb/d consumption during the overall feeding period. Average daily costs were \$3.30/head/day, with a wide range from \$2.00 to \$5.60/head/day.

	Mean	Minimum	Maximum	Std Dev
Purchase price/cwt ¹	\$114.80	\$65.00	\$146.00	\$13.70
Avg weight in ¹	648.9	272.0	1038.0	140.3
Avg weight out ¹	1271.5	1033.0	1496.0	94.7
ADG ¹	3.2	1.9	4.4	0.4
Conversion ¹	6.2	5.0	9.9	0.7
Intake/day-DM (lbs.) ¹	21.6	15.2	34.9	4.3
Ration cost-DM $(ton)^2$	\$275.20	\$167.50	\$385.20	\$51.00
Total cost/day/head ³	\$3.30	\$2.00	\$5.60	\$0.60

Table 12. Means for selected feedvard performance traits on a lot basis from closeout sheets.

 $^{1}(n = 252)$

 $^{3}(n = 195)$

Across the lots that reported the total head in and total head out, death loss % averaged 1.7%, with a range of 0.0% to 16.7%. Health costs were reported on most closeouts that were received. Table 13 also breaks down the health costs accrued by the feedyards during the feeding period. Of the 221 lots of cattle where closeout information was provided, the average processing costs on a per head basis was \$14.47, with a vast range

 $^{^{2}(}n = 165)$

from \$0.80 to \$53.08 per head. The average medicine cost per head was \$5.22, with the most expensive lot having \$179.29 per head. Of the 60 lots that reported a morbidity % by the actual lots, the mean morbidity % was 19.6%, ranging from 0.0% to 76.1% and a standard deviation of 17.2%.

Minimum n Mean Maximum Std. Deviation Death loss % 247 1.7 0.0 16.7 2.2 Morbidity % 76.1 17.2 60 19.6 1.0 Processing costs/head 221 \$14.47 \$0.80 \$53.08 \$9.91 Medicine costs/head \$179.29 209 \$5.22 -\$1.39 \$12.92

Table 13. Means for death loss and treatment costs.

Visual assessment of each feedyard lot

During each feedyard visit, researchers conducted visual observations of each lot of cattle. See appendix 3 to view the form used during the visual assessment of each lot. Table 14 shows the types and frequencies of identification used for each lot of calves. Almost every lot of cattle was tagged with a lot ear tag (98.8%), but the majority of the calves did not have a ranch tag in their ear (68.3%). Also, the majority of the cattle did not an electronic ID tag (14.6%) or metal tag (2.3%). From a permanent identification standpoint, approximately two-thirds of the lots had cattle with brands. 35.4% of the lots of cattle had 100% native hides (i.e. no brands).

Table 14. Frequency of feedyard tags, ranch tags and brands on cattle in the selected lots	
observed during the visual assessment ($n = 254$).	

Administration type	% of lots
Lot ear tag	98.8
Ranch tag	31.7
EID	14.6
Metal tags	2.3
Brand(s)	64.3

During the visual assessment, researchers scored the pens according to uniformity and variability. The distance from the origin on the scale was measured and a percent of the distance of the entire scale was calculated. The closer the assessment is to 100%, the more uniform the calves were for the given trait to be measured. The scale that was used ranged from extremely variable (0%) to extremely uniform (100%). Table 15 has the mean uniformity score for lots of cattle in several different categories; however, the average score would be characterized as moderately uniform on this scale (72.8% overall). The lots of cattle averaged 71.4% when evaluated for overall weight uniformity. The lots of cattle ranged from very uneven in regard to weight (12%) to very uniform (99%). Similarly, the mean for frame size was 72.1%, and again, the range was rather large from 6% to 100%. The overall muscling uniformity was 72.6%, while the overall breed type uniformity was 70.3% with a range from extremely variable (3%) to perfectly uniform (100%). Of all the lots of cattle assessed for the uniformity traits in the feedyards, the lots of Holstein calves scored the highest on the uniformity scale.

Table 15. Lot uniformity r	neasures for f	inishing cattle (per	centages based on	a scale 0%-
$100\%.^{1}$) (n = 254).				
Variable	Moon	Minimum (%)	Maximum (%)	Std Day (

Variable	Mean	Minimum (%)	Maximum (%)	Std. Dev. (%)
Weight uniformity	71.4	12	99	18.30
Frame size uniformity	72.1	6	100	19.70
Muscling uniformity	72.6	16	100	18.45
Breed type uniformity	70.3	3	100	22.41
Overall uniformity	72.8	14	99	18.43

¹Uniformity/Variability Scale: 0-25% - Moderately Variable to Extremely Variable, 26-50% - Slightly Variable to Moderately Variable, 51-75% - Slightly Uniform to Moderately Uniform, 76-100% - Moderately Uniform to Extremely Uniform

The large majority of lots were considered by the evaluators to be on the uniform side of the assessment scale. The researchers assessed 17.1% of the lots to be deemed at least

slightly variable, while 35.4% were assessed to be slightly uniform to moderately uniform and 47.5% of the lots were called moderately uniform to extremely uniform. The frequencies in Table 16 suggest feedyard managers and suppliers of the cattle to the feedyards did a good job of sorting them into uniform projected outcome lots, when assessed on a visual basis.

Table 16. Frequency distribution for lots of cattle for uniformity in 25% categories (n = 254).

Uniformity/Variability	0-25%	26-50%	51-75%	76-100%	
Overall	6.6%	10.5%	35.4%	47.5%	
0-25% - Moderately variable to extremely variable					
26-50% - Slightly variable to moderately variable					

51-75% - Slightly uniform to moderately uniform

76-100% - Moderately uniform to extremely uniform

Table 17 shows the different color patterns and solid hide colors within the lots the researchers visually assessed. The predominant number of cattle in the lots evaluated had a solid hide color (70.7%); 8.6% of the lots were Holstein. The majority of the cattle in the lots for this study were black-hided calves (49.6%), followed by red-hided (19.2%). Table 17 also explains that of all the calves visually evaluated in the study, 20.2% had horns. It appeared the industry has made progress in making the hide color more consistent, but can still improve dehorning strategies during the earlier sectors prior to arrival at the feedyard.

	% of cattle	
Color pattern ¹		
Solid hide	70.7	
Spotted	3.0	
Baldy	10.3	
Hereford	3.2	
Holstein	8.6	
Hide color ²		
Black	49.6	
Brown	1.7	
Red	19.2	
Gray	7.9	
Yellow	6.7	
White	4.6	
Horns	20.2	

Table 17. Percentage for color patterns, hide color and horns/scurs of calves visually observed by researchers (n = 254).

¹Not all color patterns presented in this table ²Color was based on the predominant color (51% of the hide)

Of the 12 yards in Texas that were evaluated, processing and medical costs were available for most lots. Table 18 shows average processing costs on a per head basis ranged from \$1.10/animal to \$25.48/animal across 11 feedyards. The average medicine costs per head ranged from \$0.47 to \$11.82 per animal across 11 feedyards. There appears to be a large variation in mean health costs associated with feeding cattle out for harvest. The differences are in part due to the source of the cattle and pre-feedyard management.

Processing costs/animal					Medicir	ne costs/a	nımal	
Feedyard	Mean	Min	Max	Std Dev.	Mean	Min	Max	Std Dev.
1	\$1.10	\$0.80	\$1.59	\$0.21	\$7.16	\$3.70	\$31.93	\$5.98
2	\$3.96	\$1.71	\$6.03	\$1.31	\$1.78	\$0.15	\$5.48	\$1.64
3	\$11.46	\$9.48	\$16.83	\$2.12	\$5.12	\$0.81	\$27.84	\$8.03
4	\$15.70	\$9.47	\$31.19	\$8.17	\$4.11	\$0.34	\$20.16	\$5.21
5	\$10.29	\$3.74	\$34.13	\$6.11	\$3.51	\$0.34	\$15.13	\$3.35
6	\$10.62	\$4.37	\$13.89	\$2.18	\$3.66	\$0.69	\$9.42	\$2.30
7	\$20.50	\$14.91	\$30.15	\$3.72	\$5.24	\$2.79	\$10.93	\$1.87
8	\$10.67	\$6.13	\$16.58	\$3.50	\$6.82	\$0.00	\$22.10	\$7.70
9	\$25.48	\$22.65	\$27.95	\$1.65	NA	NA	NA	NA
10	\$9.53	\$3.71	\$13.66	\$2.43	\$6.93	\$2.30	\$12.63	\$3.61
11	\$8.14	\$0.81	\$19.99	\$4.84	\$0.47	\$-1.39	\$9.60	\$2.43
12	NA	NA	NA	NA	\$11.82	\$7.24	\$23.00	\$5.05

Table 18. Average health costs associated with each feedyard among lots surveyed(n = 192).

Table 19 shows the correlation coefficient was $0.12 \ (P = 0.16)$ for the relationship of processing and medicine costs and that processing costs were not significantly correlated with medicine costs at the feedyard. Also, there was low non-significant correlation between the miles traveled by the lots of feeder calves to get to the feedyard (r = 0.05; P = 0.61), therefore the mileage the lots traveled were not correlated with the medicine costs for the lots evaluated in this study. As the distance the lots traveled to the feedyard increased, the processing costs per head increased as the correlation coefficient was $0.55 \ (P < 0.001)$. This may indicate that feedyard managers increase the amount of vaccinations and medicine they administer to the lots of cattle that travel greater distances to the yards. Table 19 also shows the relationship between the overall uniformity of each lot and the distance each lot of cattle had to travel from their point of origin to the feedyard. These results showed the overall uniformity to increase as the distance the cattle traveled to the feedyard increased. Initially, these results seem interesting to understand, but perhaps a rational explanation is due to the order buyers and sale barn operators doing an effective job of sorting the cattle prior to

shipping them to the feedyard. Another explanation could be that because of the known health risk with shipping cattle great distances, those buying and putting the cattle together are striving to make them as uniform as possible to keep the manager from having to make multiple sorts on the lots upon arrival to the feedyard. Table 19 also shows there was no relationship between overall lot uniformity and average daily gain. There was a relationship between the overall uniformity and feed:gain conversion ratio within a lot of cattle. The correlation coefficient was -0.18161 (P = 0.02). The negative correlation coefficient showed that as the overall lot uniformity increased the feed:gain conversion ratio decreased. This means that as a lot became more uniform, they also became more efficient with regard to feed conversion (reduced feed per unit of weight gain). During the time of record grain prices and cost of gains, this explained how a manager can select for more uniformity and improve the lot's efficiency and hopefully position for a greater chance of profitability.

Variable	Correlation coefficient	<i>P</i> -value
Medicine/processing costs	0.11561	0.160
Medicine costs/distance traveled	0.04843	0.614
Processing costs/distance traveled	0.54772	< 0.001
Uniformity/distance traveled	0.26553	0.001
Uniformity/ADG	-0.02565	0.739
Uniformity/feed:gain	-0.18161	0.017

Table 19. Correlation coefficients between health, distance traveled, uniformity and feedlot performance.

SUMMARY

This study has provided the beef cattle industry greater insight about the characteristics and management practices associated with cattle entering the U.S. commercial feeding industry. It is very important for the industry to continually assess and improve the quality of products delivered to the retail marketplace. One key component to achieving this goal involves a transparent flow of information between industry sectors to where each segment is aware of what management practices have been done to the cattle entering the supply chain. This would facilitate cattle being managed in the future with the most effective strategies to create optimal feedyard performance, profit and product desired by consumers. Until the industry sectors unite and begin collaborating it is likely for inconsistencies to continue. The beef cattle industry has a great product with a positive story to illustrate to the public; the issues simple in theory but difficult in practice is communicating what each sector needs to meet consumer demand and working as a cohesive industry to meet the needs of the segments and demands of those purchasing the final product.

For the cattle involved in this project, there was a very large range in the distance they traveled to the feedyard. There will continue to be cattle transported very long distances because numerous regions where cow-calf enterprises operate are far from the ideal cattle feeding locations. This suggests producers and/or those putting together sets of cattle who know their cattle will be transported great distances should consider implementing longer weaning periods and detailed health protocols involving primary and booster vaccinations prior to shipment of the calves. Previous research had been conducted on the effects of transportation on health and risk to diseases important to the cattle feeding industry. Cernicchiaro et al. (2012) found that as the distance cattle traveled increased the incidence

with BRD morbidity and overall mortality. This finding was similar to Sanderson et al. (2008) who reported that as the distance traveled to the feedyard increased, the likelihood that cattle would be treated for BRD also increased. Additionally, Arthington et al. (2003) found calves that were transported had more mean serum amyloid-A concentration compared to cattle not transported. Our results are a direct reflection that prior research has been noted and appropriate management decisions are now in place in the cattle feeding industry because of the positive correlation observed between distance and processing costs (r = 0.55, P < 0.001). This illustrates that managers are aware of the negative impacts that hauling calves long distances can have on stress, and potentially in turn on feedlot health. However, the correlation between distance to feedyard and medicine costs in our project was not significant, which contradicts results from the aforementioned studies; however, there were potentially large confounding issues involving distance, processing costs and medicine costs with other factors within and across feedyards as this project was not a designed study but instead a general survey.

The data in this project showed the majority of the lots were from a single source origin, but this should be interpreted carefully as a single origin was defined as a group of calves that came out of the same location (such as a ranch or auction barn, etc.) to the feedyard. Obviously, many of the lots that originated at a sale barn were potentially from several different producers who all marketed at the same time period at that respective auction marketplace. Both Step et al. (2008) and Sanderson et al. (2008) found calves from multiple sources or sale barns to have a greater chance to be treated for BRD. Findings like this have made the feedyard managers aware of the importance of bringing calves in to the feedyard from a single-source. If this type of project is conducted again, perhaps these

should be treated as multiple-source origins rather than a single-sourced to be more correct with regard to where the calves actually originated. It appears important for managers to be knowledgeable of the origin of the lots coming into the feedyard to plan health protocols and receiving orders based on whether they are single-sourced or came from many different producers.

Waggoner et al. (2007) suggested management practices that reduce the potential for morbidity during the finishing phase must be identified, and this remains a challenge for retained ownership and high-risk cattle of undocumented origin as through auctions. Several studies have shown preconditioned calves have commanded premiums over beef calves not managed under a preconditioning program (Cole, 1985; Turner et al., 1991; Macartney et al., 2003; Avent et al., 2004; Dhuyvetter et al., 2005; Bulut et al., 2006; King et al., 2006; Avent et al., 2007; Lalman and Smith, 2007; Ward et al., 2007; Troxel et al., 2010; Laurent et al. 2010). This provides incentive for beef cow-calf producers to consider preconditioning programs rather than marketing their calves upon weaning, which in turn hopefully increases overall efficiency of the production system.

Based on this survey, feedyard managers indicated that they have implemented and are adhering to Beef Quality Assurance specifications on a very consistent basis. All of the managers stated to have a BQA plan in place, and the managers also stated that they were consistently observing their cattle daily for health, are obiding by the BQA guidelines for administering injections, and are keeping detailed records for vaccination and medicine usage. There needs to be improvement with regard to the feedyards requiring their calf suppliers to have a BQA plan and also for the truck drivers that haul the cattle to have proper cattle handling training. These two items were identified as the areas for the greatest need

for improvement. It is crucial for each person involved in the beef cattle industry to adhere to the BQA guidelines to help ensure product integrity throughout the production system and resulting consumer acceptance. Also, the feedyard managers indicated that they obtained professional veterinary and nutritional consultation on a consistent basis. This is a crucial management practice to ensure the cattle are healthy and perform at their optimal level once in the feedyard, both of which is beneficial to carcass value of the cattle.

It is apparent feedyard managers are purchasing calves and marketing fat cattle from a wide array of sources, with the majority of cattle coming into the yard from order buying services. They are also utilizing multiple marketing strategies. The majority of cattle leaving the feedyard for the packing plants are being marketed on a grid-based pricing system, but alternative marketing strategies are also utilized as cattle are being put through branded beef programs and marketed as age and source verified. The industry has seen increases in the percentage of lots being marketed through alternative programs with the goal of enhancing product quality, consistency and knowledge.

Feedyard managers seem to have implemented effective receiving protocols with regard to processing strategies. A large percentage of incoming lots were administered viral, clostiridal and de-worming vaccinations plus given an implant upon arrival. Most managers were not implementing antibiotics or metaphylaxis to the receiving protocols. Once at the feedyard, the lots involved in the project had large ranges for average daily gain and feed efficiency values. This indicates there still needs to be more consistency in the fed cattle population for performance and feed conversion going forward. The results from the feedyard close-out sheets also indicated a large variation in the purchase price (per cwt) of the lots involved in the study. Perhaps this is due to the type of cattle, weight class of the lots

and/or previous management practices done to the lots. Again, more consistency across the fed cattle supply system would create less variation in the purchase price of the lots. Cattle lots involved in the study experienced large ranges for death loss and morbidity percentages, although the means for both were low. This indicates there is still inconsistency across our beef cattle population, and each producer and marketer of cattle need to implement effective health plans to their herds and preventive measures each time cattle change ownership. The TAMU Ranch to Rail data were the first of its kind to deliver feedback information back to the cow-calf producer to illustrate how important their management practices are to feedlot performance and carcass value. More programs are continually needed that give data back to ranchers so that they can understand the benefits of particular management practices, especially herd health.

Vast improvements in visual uniformity measures seem to have been made across our industry. Most lots in the study were labeled as uniform or very uniform based on visual assessment. This can be attributed to breeding decisions, sorting before and/or upon arrival to the feedyard, and enhanced knowledge of producers nation-wide. More specifically, increases in the percentage of cattle with solid hide colors within lots assisted in this uniformity. There were 20 lots of exclusively dairy cattle (Holstein steers) involved in this study, and each of those lots originated from the same calf ranch and was finished at the same feedyard. Findings in this feedlot survey coincide with results from the cooler assessment portion of the 2011 National Beef Quality Audit (McKeith et al., 2012) that found 61.1% of the 18,000 head of cattle in the study to be black-hided along with 12.8% to be red-hided. This suggests beef cattle producers are utilizing genetics for solid color. The industry must continue to make improvements in the genetic base of cow herds and sire selection to

increase the consistency, performance, profit and value of the beef cattle being produced, and find ways to accordingly financially reward producers. Another similarity to the cooler portion of the audit was the percentage of cattle that had individual lot tags. McKeith et al. (2012) found 97.5% of the cattle had some means of identification, with 85.7% having lot tags and 20.1% had electronic ID's. In this study, 98.8% of the cattle had lot tags, while only 14.6% had EID's. Advancement in regard to animal ID in the production cycle has come from the occurrence of electronic ID tags on the lots in the project. Looking into the future, producers will need to weigh the costs associated with new technology versus the premiums warranted by them to understand if they are practical for their respective operation. The majority of the lots were branded (64%), which is the most traditional way to permanently identify ownership of cattle, but there are still issues with the incidence of multiple brands and brand location. This contrasts with results from the cooler portion of the Beef Quality Audit, which found 55.2% to not have any brands; this may simply be fluctuation across animals sampled, or may be a function of the feedyards surveyed. This Feeder Cattle Audit found 20% of the cattle surveyed had horns, which is similar to the cooler assessment where McKeith et al. (2012) found 23.8% of the cattle had horns. It is apparent the infusion of particular breeds into the beef cattle industry has resulted in the fed-cattle population being more consistent in regard to hide color and removal of horns through breeding and mechanical processes.

This project provides insight to management techniques that occur at the cow-calf, stocker and feedyard sectors of the industry. Understanding what each sector needs to ensure industry sustainability is essential to long-term success. Therefore, each segment must respect the needs of each other's and strive to implement practices that coincide with each

sectors' goals. There needs to be continuous improvements in genetics, herd health plans and health specifications for cattle coming into the feedyards. Advancements in training requirements for cattle handling will be a crucial aspect moving forward, especially as social media and animal activist groups continue to negatively persuade the general public about beef production. The U.S. beef industry must openly share production practices, health protocols and management techniques in order to illustrate to domestic and export markets that the industry has cattle well-being in mind, and, that the industry continually strives to deliver a safe, wholesome product that earns the respect of the consumer.

This project should continue to be conducted every several years to provide benchmark data for the industry. This type of project will allow producers, feeders and packers the chance to monitor what advancements have been made through the industry, and what areas are still in need of improvement to ensure the industry is producing a quality product with the most efficiency. Should this project continue, there are a few components that could be altered to perhaps make it more useful. First, the same person(s) should visit all of the feedyards to collect the processing, source and receiving information on each lot; along with assessing the uniformity measures for each lot. This would ensure the proper information was gathered on each lot, and allow for a more consistent approach to the visual appraisal components of the project. When multiple personnel are involved in the process, there might be a chance for more variation in the assessments made. It is also imperative to gather as much valid contact information and knowledge of the sources for all of the lots involved allowing for the researchers to make contact with them. Another alteration to better benefit the project would be the revision of the surveys used to gather information from the direct source, sale barn and stocker cattle. The interview length of each producer type should

be shorter and more consistent across each sector type. It is important to attempt to gather information on where each lot of cattle originally was produced, and track down the precise management practices those cattle were raised under. This would allow for more insight as to why the lots performed a particular way or endured certain health issues. Another key issue to the beef industry's sustainability lies in the across-segment communication factor that is essential to producing a product that is safe and quality-driven. The beef cattle industry is rich in heritage of animal husbandry and has a responsibility to communicate the true story of the industry and its associated production practices.

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APPENDIX

Appendix A - feedyard manager survey form

Date	Project Number	(TAMU/Une	b use)	
	integeet Number	(1410/010	<i>b</i> usej	
Recorder				
Recorder Phone Number	Recording Insti	tute		
Feedyard Name				
Feedyard Adress				
City	State		Zip	
Please tell us the % of cattle that you purcha	se which fall inte	o the followi	ng categorie	s
Ranch Video	Auction	Order Buye	r	Stocker
Other				
What percent of cattle are owned by	Customer	Feedyard	Shared Owr	nership
When purchasing calves do you have an prog	ram they will be	directed wh	en finished	
Describe the Program and percentage	Natural	Organic		Branded
Grass fed Other Desribe				_
What % of the finished cattle will be sold	Live	Grid	Formula	Grade/Yield
Is you operation certified in a state/associati	on BQA Plan?	Yes	No	
Do you ask your calf suppliers to meet BQA G	uidelines?	Yes	No	
Do you purchase calves that go through a pre	esribed health ca	re program?	Yes	No
If yes what is the percentage?	Described			
On feedyard owned cattle do specify purchas	e specifications?		Yes	No
Describe Specs				
Do you have handling training for your those	who work with	your cattle?	Yes	No
Do you require all your truckers to have cattle	e handling traini	ng?	Yes	No
Do you have a BQA training program for all e	mployees?		Yes	No
Do you observe cattle every day to evaluate t	heir health and	wellbeing?	Yes	No
Have written protocols for all processing, hea	aith treatments a	nd feed addi	itive usage?	Yes No
Give all Vaccine SQ when approved to do on t	he label.	Yes	No	
Give all injectable medications SQ or IV when	approved to do	on the label	. Yes	No
How often does a consulting nutritionist revie	ew feedyard?	Annually M	onthly Wee	kly Daily
How often does a veterinarian review your fe	edyard?	Annually M	onthly Wee	kly Daily
Keep written records for all vaccine, medicati	ion and feed add	itive use.	Yes	No
Review processing, treatment & feed records	for withdrawal	time before s	shipping Y	es No
Review the records for all non-performing ca	ttle for potential	residues bet	fore marketii	ng Yes No
Have a quality control program in place for al	l incoming feed	stuffs	Yes	No
Record all lot & serial number for all vaccines	, medications ar	nd feed addit	ives used Y	es No
Keep all processing, treatment and feed reco	rds for at least 2	years.	Yes	No

FCQA - Feedyard Manager BQA Information and Survey

Appendix B - processing order form

	12			Owner #		Work Order :28	
Sex : Tag :	: Heifers - Head : Range :	21 Avg. Wt. :	649.0	Owner Hame : Origin :		Date : 1 Codes : 3	1/03/2010 #
ten	Iten Description	Dosage	# Units	Dollars	Instructions	Drug Lot #	Who
44	Titanium 3	2 CC	42.0	3.90			L
05	COMPONENT TE-IH/TYLAN	1 INPL	21.0	45.15		- (Jand
515	IVOMEC	5 CC	126.0	21.99			And
27	TAGS	1 EACH	21.0	4.83			1
28	CALIBER 7	5 CC	42.0	7.12			Ann
530	CHUTE-PROCESSING	1 HEAD	21.0	0.00			<i></i>
		1 HEAD	21.0	0.00		0	. 0
534	PALPATING CHARGE						
334 Signed Notes			Dollars :	82.99		lead Processed :	21
Signed	By : BC : orange	Total	() \ 0~	82.99 -200		lead Processed :	21
Signed	By : BC : orange	 Total	\\200- () \ 0~~ \	82.99 -200	, , ,	lead Processed :	······
Signed	By : BC : orange	 Total	\\200- () \ 0~~ \	82.99 - 200 / () / ()	, , ,	tead Processed : ()	······
Signed	By : BC : orange	 Total	() (-2020 -2020 -0 -0 -0 -0 -0 -0 -0 -0 -0 -0 -0 -0 -0	, , ,	tead Processed :()	······
Signed	By : BC : orange	 Total	\\200- () \ 0~~ \	82.99 - 200 / () / ()	, , ,	tead Processed : ()	·, ·, ·,
Signed	By : BC : orange	 Total	() \ () \ ~~^ _/ (^)		······································	tead Processed : . ()	·, ·, ·,
Signed	By : BC : orange	 Total	() \ () \ ~~^ _/ (^)		······································		·, ·, ·,
igned lotes	By : BC : orange	 Total	() \ () \ ~~^ _/ (^)	• 82.99 		tead Processed : ()	·, ·, ·,
ligned	By : BC : orange	 Total	()333- () () () () () () () () () () () () () () (• 82.99 			·, ·, ·,

Appendix C - feeder calf supplier surveys

Calf Supplier - Livestock Market Auction, Order Buyers	Calf Supplier -	Livestock	Market Auction,	Order Buyers
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Date		Designed Number			
Date		Project Number	(TAMO/ON	eo use)	
Recorder		Recording Received			
Recorder Phone Number		Recording Insti	tute		
Feedyard Name			Lot Ear Tag	1	
Feedyard Pen ID					
Name of Operation					
City	State		Zip		
Did you purchase the cattl	e or were they born or	your ranch?	Purchased	Born on the	Ranch
How many cattle do you m	anage or own anually	7			
What were the purchase s	pecifications you had f	or these cattle			
Breed type	Initial Weight	Health Program	1		
Frame Size	Muscle Score				
Other Information					
Please define Beef Quality	Assurance				
What was performed at pr	ocessing		Implant Ty	pe	
Castration	Tip Horn	Dehorning	Given Ear T	ag	
Vaccinations		Dewormer		Antibiotic	
Health Status	% mortality	% morbidity		% treated	
Is you operation certified			Yes	No	
Have you or a member of					No
Do you observe cattle eve				Yes	No
Have written protocols for					
Give Vaccine SQ when app			Always	Sometimes Never	
Do you use the services of					No
Keep written records for a				Yes	No
Do you have a BQA trainin				Yes	No
Record all lot & serial num			eed additive:		
What locations do you pla					
What location do you plac					
How many days were thes	e cattle weaned prior	to the purchase?			
Improved Pasture	Wheat pasture	Native Pasture	Hay	Manufactured feed	
Other					
Previous Owner/Supplier					
Number of Head	Name Supplier		cit.		
Supplier Address	Tin	Property and	City		
State Regulate Owner (Supplier)	Zip	Supplier Phone	Number		
Previous Owner/Supplier					
Number of Head	Name Supplier		City		
Supplier Address State	Tin	Supplier Bloor	City		
Previous Owner/Supplier	Zip	Supplier Phone	Number		
Number of Head	Name Supplier				
Supplier Address			City		
State	Zip	Supplier Phone	Number		
Previous Owner/Supplier	Information				
Number of Head	Name Supplier				
Supplier Address			City		
State	Zip	Supplier Phone	Number		
Previous Owner/Supplier	Information				
Number of Head	Name Supplier				
Supplier Address			City		
State	Zip	Supplier Phone	Number		

Date		Project Number (TAMU/Une	eb use)	
Recorder				
Recorder Phone Number		Recording Institute		
Feedyard Name		Lot Ear Tag		
Feedyard Pen ID				
Owner of the calf before the	e feedyard			
City and State close to whe	re cattle were raised			
Distance the cattle traveled	L			
What were the purchase sp		or these cattle		
What were the parenase sp	cemeations you nau i			
Breed type	Weight	Health Program		
	Muscle Score			
Please define Beef Quality	Assurance			
What was performed at pro	cessing when the cat	tle arrives Implant Ty	pe	
Castration	Tip Horn	Dehorning Given Ear T	ag	
Vaccinations		Dewormer	Antibiotic	
Is you operation certified in	n a state/association I	BQA Plan? Yes	No	
Do you observe cattle every	y day to evaluate their	r health and wellbeing?	Yes	No
Have written protocols for a	all processing, health	treatments and feed additive	e usage?	Yes No
Give all Vaccine SQ when a	pproved to do on the l	abel. Yes	No	
Do you use the services of a	a veterinarian when p	rocessing and treating cattle	Yes	No
Keep written records for all	I vaccine, medication a	and feed additive use.	Yes	No
Do you have a BQA training	program for all empl	oyees?	Yes	No
Record all lot & serial numb	per for all vaccines, m	edications and feed additives	sused Yes	No
What location do you place	subcutaneous injection	ons?		
What location do you place	intrsmuscular injection	ons?		
How many days were these	cattle weaned prior t	to the sale?		
Were these cattle implanted	d? Yes No	Were they wormed?	Yes	No
Did these calves have vacci	nations against calfho	ood diseases? Yes	No	
Were they boostered?	Yes No			
Discribe the program				
How were these cattle man	aged prior the feedya	rd		
Calf-fed	Wheat pasture	Native Pasture	Drylot	
Other				
What breeds were use to pr	roduce this calf?	Were these cattle produced		al or AI?
Sire		Bull	AI	
Dam				

Calf Supplier - Ranch Direct Source

Calf Supplier - Stocker

Date		Project Number	r (TAMU/Uneb u	se)	
Recorder		1			
Recorder Phone Number		Recording Insti	tute		
Feedyard Name			Lot Ear Tag		
Feedvard Pen ID					
Stocker Company					
City	State		Zip		
How many cattle do you n	nanage or own anually	7			
What were the purchase s	pecifications you had f	for these cattle			
Breed type	Initial Weight	Health Program	•		
Frame Size	Muscle Score	Days weaned			
Other Information		-			
Please define Beef Quality	Assurance				
What was performed at pr	ocessing when the cat	tle arrives	Implant Type		
Castration	Tip Horn	Dehorning	Given Ear Tag		
Vaccinations		Dewormer		Antibiotic	
Theenactoria		Denormer		Antibiotic	
Health Status	% mortality	% morbidity		% treated	Specific General
Is you operation certified	in a state/association	BQA Plan?	Yes	No	
Have you or a member of					No
Do you observe cattle eve	ry day to evaluate thei	r health and wel	lbeing?	Yes	No
Have written protocols for	all processing, health	treatments and	feed additive us	age?	Yes No
Give Vaccine SQ when app	proved to do on the lab	el.	Always	Sometimes	Never
Do you use the services of	f a veterinarian when p	processing and tr	eating cattle?	Yes	No
Keep written records for a	Il vaccine, medication	and feed additiv	e use.	Yes	No
Do you have a BQA trainin	g program for your em	nployees?		Yes	No
Record all lot & serial nun	ber for all vaccines, m	edications and f	eed additives us	ed Yes N	lo
What locations do you pla	ce subcutaneous inject	tions?			
What location do you plac	e intramuscular injecti	ions?			
How many days were thes	e cattle weaned prior	to the purchase?	•		
What kind of feed was pro	vided at your operatio	n?			
Improved Pasture	Wheat pasture	Native Pasture	Hay	Manufacture	ed feed
Other					
Previous Owner/Supplier	Information				
Number of Head	Name Supplier				
Supplier Address			City		
State	Zip	Supplier Phone	Number		
Previous Owner/Supplier	Information				
Number of Head	Name Supplier				
Supplier Address	_		City		
State	Zip	Supplier Phone	Number		
Previous Owner/Supplier					
Number of Head	Name Supplier		City		
Supplier Address		Courselling Street	City		
State	Zip	Supplier Phone	Number		
Previous Owner/Supplier	Information				
Number of Head	Name Supplier				
Supplier Address			City		
1	Zip	Supplier Phone	Number		

Appendix D - feeder calf visual assessment form

Date Recorder, Phone & Institution Project Number will be supplied by the university									
	Address:		Manager:						
Date In:	Lot Ear Tag #		Manager: Phone Current location in yard Country of Origin						
Date In:	Ave off truck wt.		Number received:		Condition: Thin - Med	um - Fleshy			
Estimate Sale Date:	Steer	s: (If some buils,	what % to be casterate:	d:), Helfers:	Mixed S&H:				
		Origin (City, State):							
Describe Type of Identification	1 (Brands, Tags, EID, O	fhers)	Brand Location		Brand Design				
Predominant Breed Type									
Rank the Following Accor	rding to Variability (PI	ace a mark on the line	for each trait to desig	nate the uniformity or	variability of the entir	e loti			
Weight									
Extremely Variable			50 / 50			Extremely Uniform			
Frame Size									
Extremely Variable			50 / 50			Extremely Uniform			
Muscing Extremely Variable			50 / 50			Extremely Uniform			
Extensity variable			50150			Extensily children			
Breed Type									
Extremely Variable			50 / 50			Extremely Uniform			
Overall									
Extremely Variable 50 / 50 Extremely Uniform									
	Hide Color Indicate	he percentage of each	color within the lot						
% Color Solid	Spotled	Baidy	Hareford	Holstein	Brown				
Black	Red	Gray	Yellow	White	Other	% Horns			
Other Comments:									

FCQA - Feeder Calf Visual Assessment