APPENDIX A8

BOX PLOTS OF PEEL FORCES FOR PACKAGES AND SPECIMEN LOCATIONS BY ADHESIVE AND POINT NUMBER
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=1

Package

Narrow bar - Peak force  Wide bar - Average force
○ - Peak force outlier  ▲ - Average force outlier
● - Peak force Mean  ■ - Average force Mean

Force (N)
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor   Point Number=2

Force (N)

Package
PS1    PS2    PS3    PS4    PS5    PS6    PS7    PS8    PS9

Narrow bar - Peak force
- Peak force outlier
- Peak force Mean
Wide bar - Average force
- Average force outlier
- Average force Mean
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=3

- Peak force
- Average force
- Peak force outlier
- Average force outlier
- Peak force Mean
- Average force Mean

Narrow bar - Peak force
Wide bar - Average force

Force (N)

Package
PS1  PS2  PS3  PS4  PS5  PS6  PS7  PS8  PS9

0  1  2  3  4  5  6  7  8  9  10
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=4

Force (N)

Package

Narrow bar - Peak force
- Peak force outlier
- Peak force Mean

Wide bar - Average force
- Average force outlier
- Average force Mean
Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=5

<table>
<thead>
<tr>
<th>Package</th>
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<tbody>
<tr>
<td>PS1</td>
<td>1771Y</td>
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<td>1842YK</td>
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<td>1842YK</td>
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<td>1940X</td>
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Legend:
- Narrow bar - Peak force
- Wide bar - Average force
- □ - Peak force outlier
- ◇ - Average force outlier
- ● - Peak force Mean
- ■ - Average force Mean
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=6

Package

Force (N)
0 1 2 3 4 5 6 7 8 9 10

PS1 PS2 PS3 PS4 PS5 PS6 PS7 PS8 PS9

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean

1945X
Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=7

Package

Force (N)

PS1  PS2  PS3  PS4  PS5  PS6  PS7  PS8  PS9

Narrow bar - Peak force
- Peak force outlier
- Peak force Mean
Wide bar - Average force
- Average force outlier
- Average force Mean
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=8

Package

PS1  PS2  PS3  PS4  PS5  PS6  PS7  PS8  PS9

Narrow bar - Peak force
● - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
◇ - Average force Mean

Force (N)
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor   Point Number=9

Narrow bar - Peak force
O - Peak force outlier
- Peak force Mean
Wide bar - Average force
- Average force outlier
- Average force Mean

Force (N)
0 1 2 3 4 5 6 7 8 9 10

Package
PS1  PS2  PS3  PS4  PS5  PS6  PS7  PS8  PS9

1754Y
1787Y
Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=10

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<td>PS3</td>
<td>3010X</td>
</tr>
<tr>
<td>PS4</td>
<td>1928N</td>
</tr>
<tr>
<td>PS5</td>
<td>3010X</td>
</tr>
<tr>
<td>PS6</td>
<td>1928N</td>
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<td>PS7</td>
<td>3010X</td>
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<tr>
<td>PS8</td>
<td>1928N</td>
</tr>
<tr>
<td>PS9</td>
<td>3010X</td>
</tr>
</tbody>
</table>

Legend:
- Narrow bar - Peak force
- Wide bar - Average force
- ○ - Peak force outlier
- ● - Peak force Mean
- ◇ - Average force outlier
- ■ - Average force Mean
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor   Point Number=11

Package

0 1 2 3 4 5 6 7 8 9 10
Ambient Sound

PS3  PS5  PS6  PS8

Force (N)

0 1 2 3 4 5 6 7 8 9 10

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
◆ - Average force Mean
Box Plots of Forces for Packages

Adhesive=Amcor  Point Number=12

Force (N)

0  1  2  3  4  5  6  7  8  9  10

Package

PS3  PS5  PS6  PS8

Narrow bar - Peak force  Wide bar - Average force
○ - Peak force outlier  ◇ - Average force outlier
● - Peak force Mean  ■ - Average force Mean
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=13

Force (N)

Package

Narrow bar - Peak force
- Peak force outlier
• - Peak force Mean

Wide bar - Average force
• - Average force outlier
• - Average force Mean

1838W 1936OG
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=14

Force (N)

Package
PS3  PS5  PS6  PS8

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean

Wide bar - Average force
◇ - Average force outlier
◆ - Average force Mean
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=15

Narrow bar - Peak force
○ - Peak force outlier
- - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean

Force (N)

Package
PS1  PS2  PS3  PS4  PS5  PS6  PS7  PS8  PS9
808M  1879W  1911N  1911X  1037X  1977Z
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=16

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
◆ - Average force Mean
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Amcor  Point Number=17

Force (N)

Package

Narrow bar - Peak force  Wide bar - Average force
○ - Peak force outlier  ◊ - Average force outlier
● - Peak force Mean  ■ - Average force Mean
Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=2

- Peak force Mean
- Average force Mean
- Peak force outlier
- Average force outlier
Narrow bar - Peak force
Wide bar - Average force
Package

Force (N)

PS8

0 1 2 3 4 5 6 7 8 9 10
Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=3

Force (N)

Package

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean

Wide bar - Average force
◇ - Average force outlier
□ - Average force Mean

PS8
Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=4

Force (N)

Package

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
◆ - Average force Mean
Box Plots of Forces for Packages

Adhesive=Perfecseal  Point Number=5

Force (N)

Package

PS8

Narrow bar - Peak force
- Peak force outlier
- Peak force Mean

Wide bar - Average force
- Average force outlier
- Average force Mean
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=6

Force (N)
0 1 2 3 4 5 6 7 8 9 10

Package
PS8

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean
Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=8

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean

Package
PS8

Force (N)
Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=9

Force (N)

Package PS8

Narrow bar - Peak force  Wide bar - Average force
- Peak force outlier  - Average force outlier
- Peak force Mean  - Average force Mean
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=10

- Peak force
- Average force
- Peak force outlier
- Average force outlier
- Peak force Mean
- Average force Mean

Package

Force (N)

PS8

Narrow bar - Peak force
Wide bar - Average force
- Peak force outlier
- Average force outlier
- Peak force Mean
- Average force Mean
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=11

Package

Force (N)
0 1 2 3 4 5 6 7 8 9 10

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean

Wide bar - Average force
◇ - Average force outlier
◆ - Average force Mean

PS8
Section 1 - Box Plots Comparing Packages

Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=12

Force (N)
0 1 2 3 4 5 6 7 8 9 10

Package

Narrow bar - Peak force
- Peak force outlier
- Peak force Mean

Wide bar - Average force
- Average force outlier
- Average force Mean

PS8
Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=14

Force (N)

Package

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean

Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean

0 1 2 3 4 5 6 7 8 9 10

PS8

3031X
Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=15

Package

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
◆ - Average force Mean
Box Plots of Forces for Packages
Adhesive=Perfecseal  Point Number=17

Force (N)

Package

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean

Wide bar - Average force
◇ - Average force outlier
◆ - Average force Mean

PS8
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=1
Across All Packages

Specimen Location

<table>
<thead>
<tr>
<th>Specimen Location</th>
<th>Force (N)</th>
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<tbody>
<tr>
<td>A</td>
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<tr>
<td>B</td>
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<td>C</td>
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</tbody>
</table>

Legend:
- Narrow bar - Peak force
- Wide bar - Average force
- ○ - Peak force outlier
- ◊ - Average force outlier
- ● - Peak force Mean
- ■ - Average force Mean
Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=2
Across All Packages

Specimen Location

Force (N)

A B C D E F G H HP J L M N OG W X Y YK Z

0 1 2 3 4 5 6 7 8 9 10

Narrow bar - Peak force
- Peak force outlier
- Peak force Mean
Wide bar - Average force
- Average force outlier
- Average force Mean
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Amcor   Point Number=3
Across All Packages

Specimen Location

Force (N)

Narrow bar - Peak force
- Peak force outlier
- Peak force Mean

Wide bar - Average force
- Average force outlier
- Average force Mean

1824X
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=4
Across All Packages
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=5
Across All Packages

Force (N)

Specimen Location

A B C D E F G H HP J L M N OG W X Y YK Z

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean
Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=6
Across All Packages

Force (N)

Specimen Location
A  B  C  D  E  F  G  H  HP  J  L  M  N  OG  W  X  Y  YK  Z

- Narrow bar - Peak force
- Wide bar - Average force
- Peak force outlier
- Average force outlier
- Peak force Mean
- Average force Mean
Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=7
Across All Packages

Narrow bar - Peak force
- Peak force outlier
- Peak force Mean
Wide bar - Average force
- Average force outlier
- Average force Mean

Specimen Location
A B C D E F G H HP J L M N OG W X Y YK Z

Force (N)
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=8
Across All Packages

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean

Specimen Location
A B C D E F G H HP J L M N OG W X Y YK Z

Force (N)
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=9
Across All Packages

- Peak force
- Average force
- Peak force outlier
- Average force outlier
- Peak force Mean
- Average force Mean

Specimen Location

0 1 2 3 4 5 6 7 8 9 10

A B C D E F G H HP J L M N OG W X Y YK Z

1890W 1962W 3009W 3009X 3009X 3009Z 3009Z
Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=10
Across All Packages

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean

Specimen Location

Force (N)

A B C D E F G H HP J L M N OG W X Y YK Z

1891W 1891W
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=11
Across All Packages

Force (N)

Specimen Location

Narrow bar - Peak force
○ - Peak force outlier
■ - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
□ - Average force Mean

A   B   C   D   E   F   G   H   HP   M   N   OG   W   X   Y   Z
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=12
Across All Packages

Force (N)

Specimen Location
A  B  C  D  E  F  G  H  HP  M  N  OG  W  X  Y  Z

Narrow bar - Peak force
○ - Peak force outlier
• - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean
Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=13
Across All Packages

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Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean
Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=14
Across All Packages

Force (N)

Specimen Location

A  B  C  D  E  F  G  H  HP  M  N  OG  W  X  Y  Z

Narrow bar - Peak force  Wide bar - Average force
○ - Peak force outlier  ○ - Average force outlier
● - Peak force Mean  • - Average force Mean
Box Plots of Forces at Specimen Locations

Adhesive=Amcor  Point Number=15
Across All Packages

<table>
<thead>
<tr>
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<th>Force (N)</th>
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Legend:
- Narrow bar - Peak force
- Peack force outlier
- - Peak force Mean
- Wide bar - Average force
- Average force outlier
- Average force Mean
Box Plots of Forces at Specimen Locations
Adhesive=Amcor  Point Number=17
Across All Packages

Narrow bar - Peak force
○ - Peak force outlier
- - Peak force Mean
Wide bar - Average force
◊ - Average force outlier
□ - Average force Mean
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=1
Across All Packages

Specimen Location
A  B  C  D  W  X  Y  Z

Force (N)
0  1  2  3  4  5  6  7  8  9  10

- Narrow bar - Peak force
- Peak force outlier
- Peak force Mean
- Wide bar - Average force
- Average force outlier
- Average force Mean
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=2
Across All Packages

- Peak force Mean
- Average force Mean
- Peak force outlier
- Average force outlier

Force (N)
0 1 2 3 4 5 6 7 8 9 10
A B C D W X Y Z

Specimen Location
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=3
 Across All Packages

Narrow bar - Peak force
• - Peak force Mean
○ - Peak force outlier
♦ - Average force outlier
Wide bar - Average force
■ - Average force Mean

Force (N)

Specimen Location
A  B  C  D  W  X  Y  Z

0  1  2  3  4  5  6  7  8  9  10
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Perfeseal  Point Number=4
Across All Packages

<table>
<thead>
<tr>
<th>Specimen Location</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>W</th>
<th>X</th>
<th>Y</th>
<th>Z</th>
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<tbody>
<tr>
<td>Force (N)</td>
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<td>5</td>
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<td>3</td>
<td>2</td>
<td>1</td>
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</table>

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean
Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal   Point Number=5
Across All Packages

Specimen Location

| A | B | C | D | W | X | Y | Z |

Force (N)

0 1 2 3 4 5 6 7 8 9 10
Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=6
Across All Packages

Force (N)

Specimen Location
A  B  C  D  W  X  Y  Z

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◆ - Average force outlier
□ - Average force Mean

Section 2 - Box Plots Comparing Specimen Locations Across All Packages
Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=7
Across All Packages

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean

Specimen Location
A  B  C  D  W  X  Y  Z

Force (N)
0  1  2  3  4  5  6  7  8  9  10
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=8
Across All Packages

Force (N)
Specimen Location

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◆ - Average force outlier
□ - Average force Mean
Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=9
Across All Packages

Force (N)
0 1 2 3 4 5 6 7 8 9 10

Specimen Location
A  B  C  D  W  X  Y  Z

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
◆ - Average force Mean
Box Plots of Forces at Specimen Locations

Adhesive=Perfeseal  Point Number=10
Across All Packages

Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean

Force (N)

Specimen Location

A  B  C  D  W  X  Y  Z
Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=11
Across All Packages

Narrow bar - Peak force
- Peak force outlier
• - Peak force Mean
Wide bar - Average force
○ - Average force outlier
□ - Average force Mean
Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal   Point Number=12
Across All Packages

Specimen Location
A  B  C  D  W  X  Y  Z

Force (N)
0  1  2  3  4  5  6  7  8  9  10

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◆ - Average force outlier
■ - Average force Mean
Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=13
Across All Packages

Force (N)

Specimen Location
A  B  C  D  W  X  Y  Z

Narrow bar - Peak force  Wide bar - Average force
○ - Peak force outlier  ◇ - Average force outlier
● - Peak force Mean  ● - Average force Mean
Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal   Point Number=14
Across All Packages

Specimen Location
A  B  C  D  W  X  Y  Z

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
◆ - Average force Mean

Force (N)
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=15
Across All Packages

Force (N)

Specimen Location

A  B  C  D  W  X  Y  Z

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean

Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean
Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=16
Across All Packages

Force (N)

Specimen Location
A  B  C  D  W  X  Y  Z

Narrow bar - Peak force
○ - Peak force outlier
● - Peak force Mean
Wide bar - Average force
◇ - Average force outlier
■ - Average force Mean
Section 2 - Box Plots Comparing Specimen Locations Across All Packages

Box Plots of Forces at Specimen Locations
Adhesive=Perfecseal  Point Number=17
Across All Packages

Narrow bar - Peak force
- Peak force outlier
- Peak force Mean
Wide bar - Average force
- Average force outlier
- Average force Mean