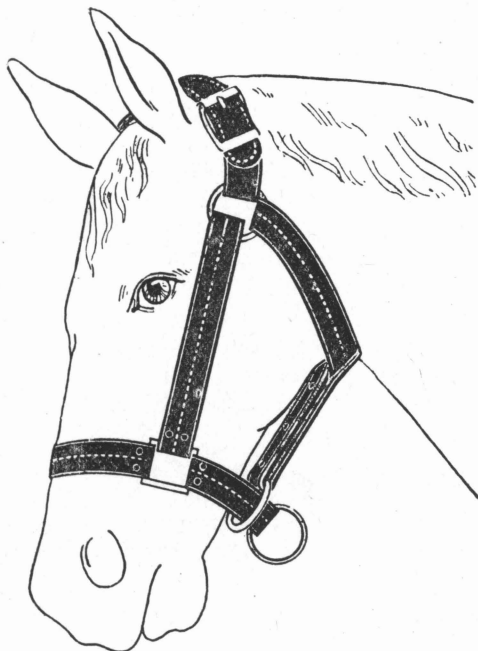


Directions for Making a Halter



HOME tanned leather is being utilized on many Texas farms and ranches to make halters and other harness.

Hardware required for one halter:

- 4 - $1\frac{1}{2}$ inch rings
- 2 - $1\frac{1}{4}$ x $1\frac{1}{2}$ inch halter squares
- 1 - $1\frac{1}{4}$ inch bar roller buckle

Cut nose strap - $1\frac{1}{4}$ " x $15\frac{1}{2}$ "

Turn back $1\frac{1}{4}$ " at each end and rivet or sew each end in narrow side of a halter square.

Cut chin strap - $1\frac{1}{4}$ " x 18"

Turn back $1\frac{1}{4}$ " on one end and rivet or sew to opposite side of one halter square. Fit the two rings in so that one will slip in the doubled strap and is held in place by the

second ring which slips in the single strap. Turn back $1\frac{1}{4}$ " of end and rivet or sew to other halter square. A more durable and stronger halter may be made by using a short piece of tire chain instead of leather for the chin strap.

Cut 2 cheek pieces – $1\frac{1}{4}$ " x 12" each

Fold each $1\frac{1}{4}$ " through top side of halter squares and sew or rivet. Then fold the other end of each strap $1\frac{1}{4}$ " through a $1\frac{1}{2}$ " ring and rivet or sew.

Cut one head strap – $1\frac{1}{4}$ " x $21\frac{1}{4}$ "

Fold $1\frac{1}{4}$ " through the ring on the off side and rivet or sew. Punch several holes in other end about 1" apart, beginning 3" from the end. Then round the end off.

Cut one strap – $1\frac{1}{4}$ " x $51\frac{1}{2}$ "

Fold $1\frac{1}{4}$ " through ring on near side and rivet or sew. Then fit the other end to a $1\frac{1}{4}$ " bar roller buckle and rivet or sew. The center bar should be 3" from the ring when completed.

Cut the throat strap – $1\frac{1}{4}$ " x $19\frac{1}{2}$ "

Fold $1\frac{1}{4}$ " at each end through the two upper rings and rivet or sew. This throat strap must lie on the same side as the chin strap.

Cut chin strap stay – $1\frac{1}{4}$ " x 19"

Fold through the ring on the chin strap through which the doubled strap passes and fold over the throat strap. This strap is folded in such a way that between the slip ring and the throat strap there are 3 layers of leather for stiffness but the loops are single. Rivet or sew the 3 layers together. The stay strap should slip freely on the throat strap when completed.

The measurements given for this halter are for a horse or mule with a normal size head. If the head is extra large or small, the measurements will have to be changed.